

Virtus[®] Group Service



Virtus s.r.l.

via Milano 95/e
27045 Casteggio (PV) / Italy

☎ +39 0383 89 06 12
📠 +39 0383 80 96 01

www.virtusnet.eu

Virtus Group GmbH

Hüserstraße 53
59075 Hamm / Germany

☎ +49 (0) 23 81 / 973 71- 0
📠 +49 (0) 23 81 / 973 71- 88

www.virtusnet.de

FULL SERIES SAUSAGE STUFFER/FILLER

MANUAL INSTRUCTIONS



NOTE: READ THIS MANUAL CAREFULLY BEFORE USE.

【OPERATION OF THE SAUSAGE STUFFER】

WARNING!

Before operating the machine, check that it hasn't been damaged in transit.

If that event, please contact your dealer.

Properly fix the sausage stuffer (only SL series) on the working table with the clamp supplied with the machine.

Fit one of the four funnels to the cylinder (3) outlet.

Fit the handle (4) on one of the gears pins (1-2) on the left side of the machine.

Pin No. 1: slow forward movement

Pin No. 2: fast back movement

WARNING!

Before starting making sausages, it is recommended to rub a piece of fat on the pressure plate. If you operate the machine dry, the plate could crack and at all events, cause excessive friction on the inside surfaces of the cylinder.

MAINTENANCE

These few hints will allow you to keep the sausage stuffer efficient for many years:

- 1. clean regularly the piston and also under the plate. Dirt in the seat of the plate doesn't allow its regular pressure, causing an excessive friction inside the cylinder.**
- 2. lubricate the gears every month with mineral grease, you will avoid oxidation and assure a fluent sliding.**
- 3. periodically check the ball bearings and bushings. Replace them when damaged or particularly worn out.**
- 4. if the machine suffers from bumps or crashes, check the alignment of the cylinder with the pad. Too much effort on the handle or an unusual movement of the cylinder when it presses or goes back, mean that the cylinder isn't in line with the cylinder.**

A good service and a correct use are essential to assure efficiency and safety to the machine. Any parts replacement must be carried out only with original spare parts, otherwise it will be at your own risk.