

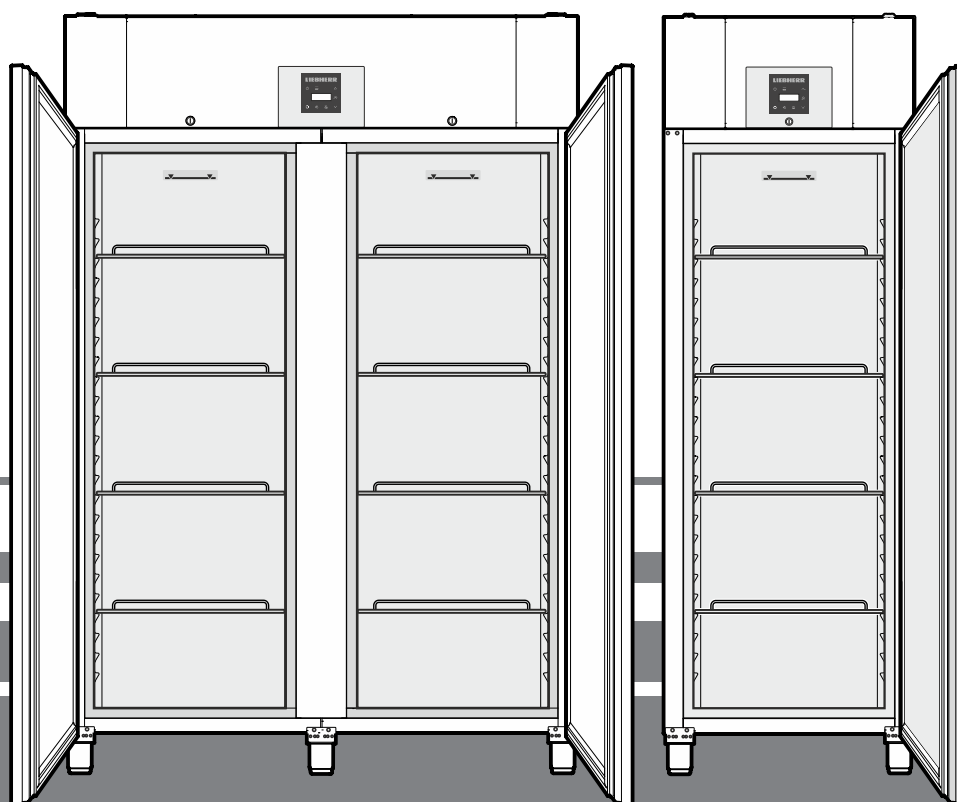
Operating instructions

Commercial freezer

Read the operating instructions before switching on for the first time

Page 14

EN



7085 417-03

GGPv

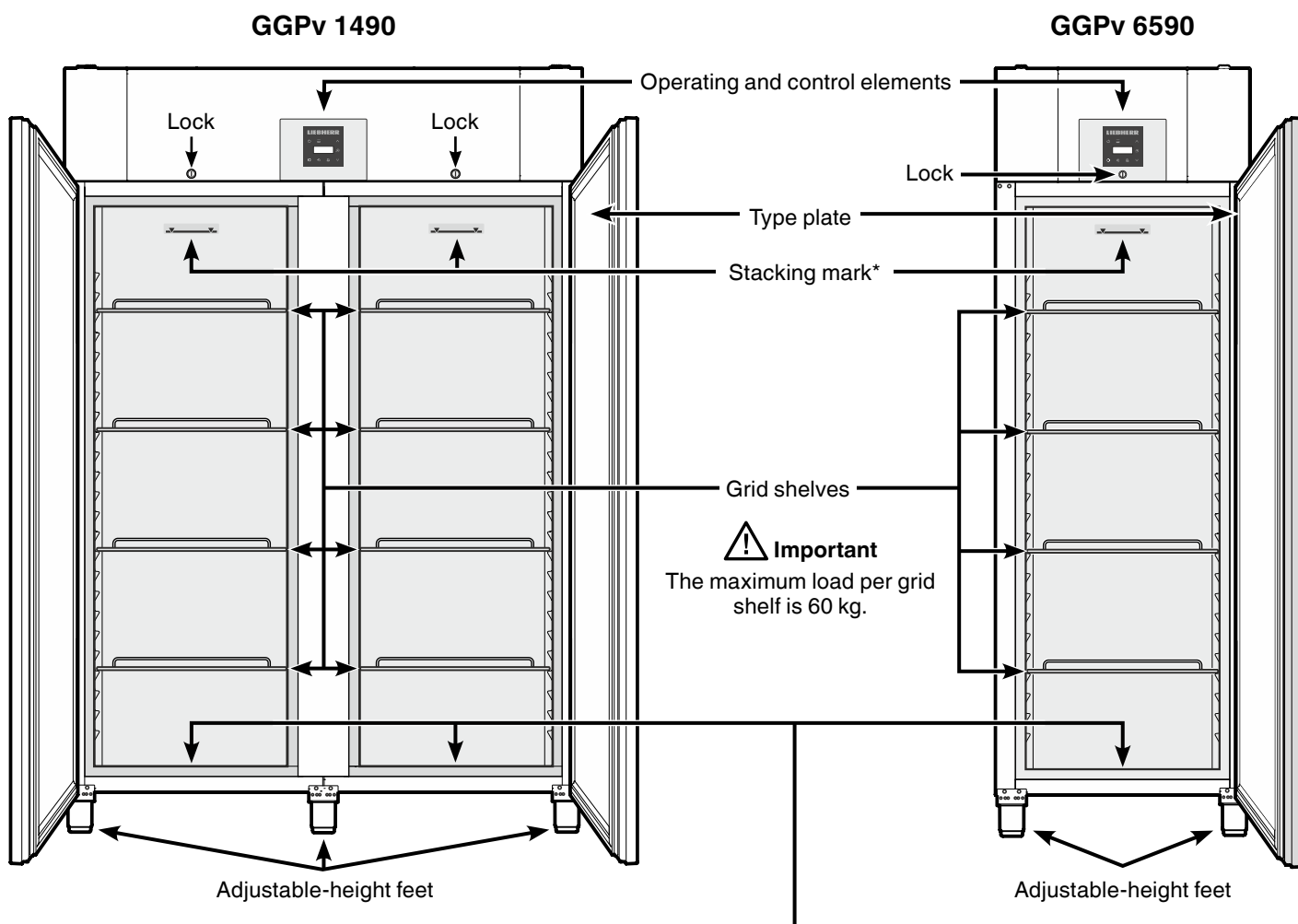
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Description of the appliance

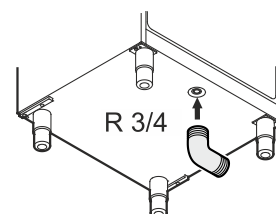


* Stacking mark →

Only load the top shelf up to the stacking mark.
This is important so as to ensure that the air can circulate properly and the temperature is even throughout the interior.

Cleaning water drain opening

A drain hose with an R 3/4 connection can be fitted to the underside of the appliance. The water which collects in the interior during cleaning can be drained off in this way. An angled connector is supplied with the appliance.



Safety instructions and warnings

- To prevent injury or damage to the unit, the appliance should be unpacked and set up by two people.
- In the event that the appliance is damaged on delivery, contact the supplier immediately before connecting to the mains.
- To guarantee safe operation, ensure that the appliance is set up and connected as described in these operating instructions.
- Disconnect the appliance from the mains if any fault occurs. Pull out the plug, switch off or remove the fuse.
- When disconnecting the appliance, pull on the plug, not on the cable.
- Any repairs and work on the appliance should only be carried out by the customer service department, as unauthorised work could prove highly dangerous for the user. The same applies to changing the mains power cable.
- Do not allow naked flames or ignition sources to enter the appliance. When transporting and cleaning the appliance ensure that the refrigerant circuit is not damaged. In the event of damage, make sure that there are no ignition sources nearby and keep the room well ventilated.
- Do not stand on the plinth, drawers or doors or use them to support anything else.
- Avoid prolonged skin contact with cold surfaces or chilled/frozen food. This could cause pain, numbness and frostbite. In the case of prolonged skin contact, protective measures should be taken, e.g. gloves should be worn.
- Do not eat ice cream, particularly ice lollies or ice cubes, immediately after taking them from the freezer compartment as there is a risk of "burning" because of the very cold temperatures.
- Do not consume food which has been stored for too long, as it could cause food poisoning.
- Do not store explosives or sprays using combustible propellants such as butane, propane, pentane etc. in the appliance. Electrical components might cause leaking gas to ignite. You may identify such sprays by the printed contents or a flame symbol.
- Do not use electrical appliances inside the appliance.

- If you have a lockable appliance, do not keep the key near the appliance or within reach of children.
- The appliance is designed for use in enclosed areas. Do not operate the appliance outdoors or in areas where it is exposed to splash water or damp conditions.

Disposal notes

The appliance contains reusable materials and should be disposed of properly - not simply with unsorted household refuse. Appliances which are no longer needed must be disposed of in a professional and appropriate way, in accordance with the current local regulations and laws.



When disposing of the appliance, ensure that the refrigerant circuit is not damaged to prevent uncontrolled escape of the refrigerant it contains (data on type plate) and oil.

- Disable the appliance.
- Pull out the mains plug.
- Cut through the connection cable.

WARNING

Danger of suffocation due to packing material and plastic film!

Do not allow children to play with packaging material.

Take the packaging material to an official collection point.

Noise emissions from the appliance

The noise level while the appliance is operating is below 70 dB(A) (relative noise level 1 pW).

External alarm

The appliance can be connected to an external alarm device.

A floating alarm contact and an RS485 interface are available.

A refitting kit for serial data evaluation via the RS485 interface is available from your dealer or our customer service department.

Range of appliance use

The appliance is suited only for cooling food.

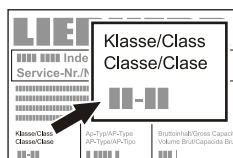
The appliance is not suited for storing and cooling pharmaceuticals, blood plasma, laboratory preparations or similar substances and products subject to the Medical Devices Directive 2007/47/EC.

Any misuse of the appliance may result in damage to or spoilage of the stored goods.

Furthermore, the appliance is unsuited for use in areas exposed to an explosion hazard.

Climate rating

The climate rating indicates at what room temperature the appliance may be operated to achieve full cooling capacity and what the maximum humidity level in the area around the appliance may be to ensure that no condensation forms on the exterior housing.

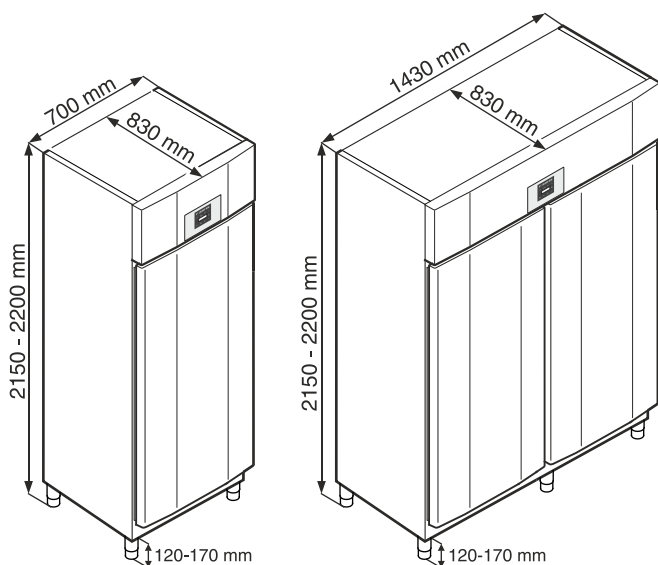


The climate rating is indicated on the type plate.

Climate rating	Max. room temperature	Max. relative humidity
5	40 °C	40 %

The minimum room temperature at the place of installation is 10°C.

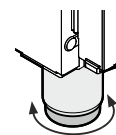
Appliance dimensions



Setting up

- Avoid positioning the appliance in direct sunlight or near cookers, radiators and similar sources of heat.
- The floor on which the appliance stands should be horizontal and level. Compensate for uneven floors with the adjustable feet.

To alter the height, rotate the bottom section of the respective adjustable foot.



WARNING!

The height of the foot can be adjusted from 120 mm to 170 mm.

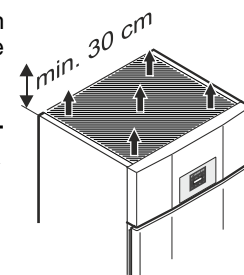
Do not set the adjustable foot to a height greater than 170 mm! The bottom section of the adjustable foot can become loose and the appliance may then tip over.



This can lead to serious or even fatal injuries.

- Standard EN 378 specifies that the room in which you install your appliance must have a volume of 1 m³ per 8 g of R 290/R 600a refrigerant used in the appliance, so as to avoid the formation of inflammable gas/air mixtures in the room where the appliance is located in the event of a leak in the refrigerant circuit. The quantity of refrigerant used in your appliance is indicated on the type plate on the inside of the appliance.
- There must be a gap of at least 30 cm between the upper edge of the appliance and the ceiling.

Do not cover ventilation openings or grille.



Electrical connection

Only operate the appliance with **alternating current (AC)**.

The permissible voltage and frequency are indicated on the type plate. The position of the type plate is shown in the section entitled **Description of the appliance**.

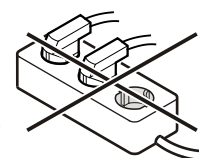
The socket must be properly earthed and protected by a fuse.

The tripping current of the fuse must be between 10 A and 16 A.

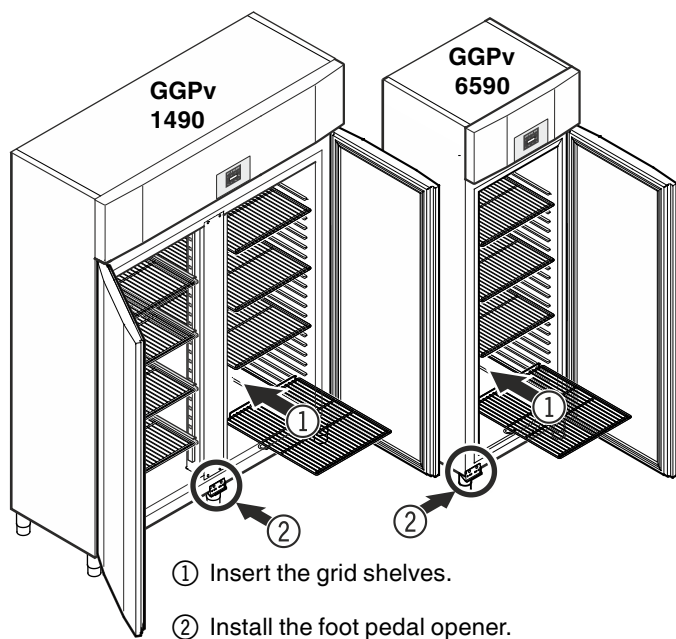
The socket must not be situated behind the appliance and must be easily accessible.

Do not connect the appliance using an extension cable or extension socket.

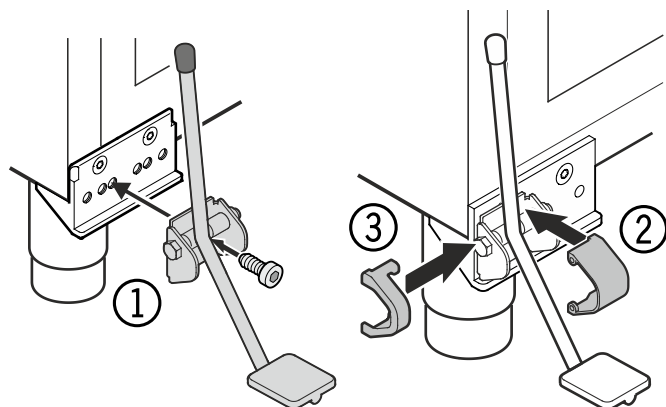
Do not use stand-alone inverters (conversion of direct current to alternating/three-phase current) or energy-saving plugs. Risk of damage to the electronic control system!



Equipment

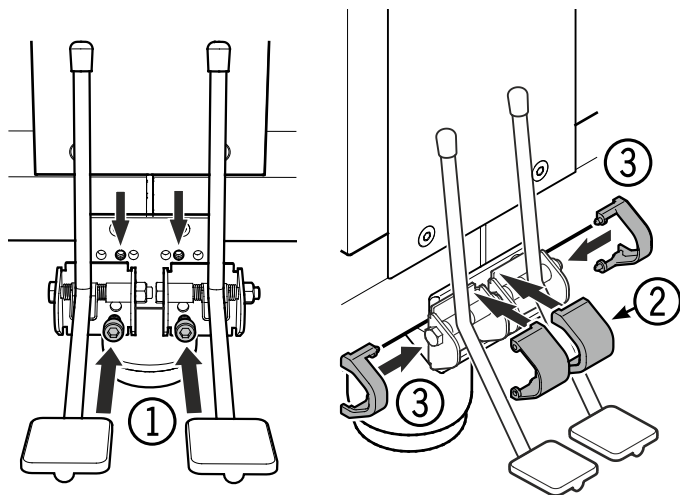


Installation of foot pedal door opener on GGPv 6590



Installation of the foot pedal opener for the left-hand hinged door is described in the section entitled "**Changing over door hinges**" (page 24).

Installation of foot pedal door opener on GGPv 1490



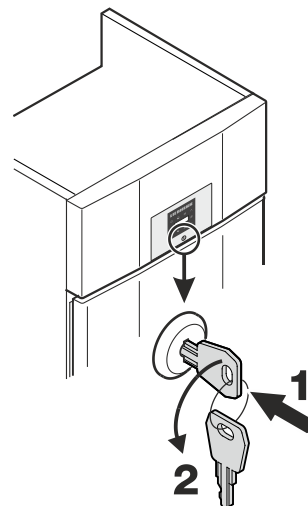
Safety lock

The lock is equipped with a safety mechanism.

Locking the appliance

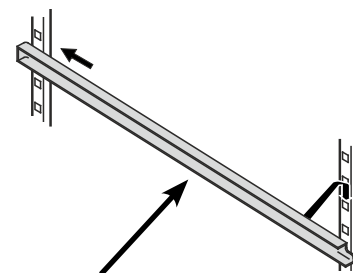
- Insert the key as shown by arrow 1.
- Turn the key 180° (2).

To unlock the appliance, the same procedure must be repeated in the same order.

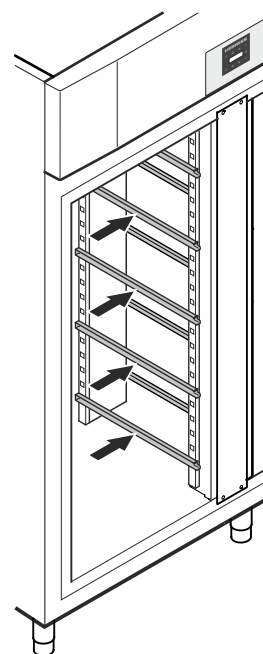


GGPv 1490 equipment

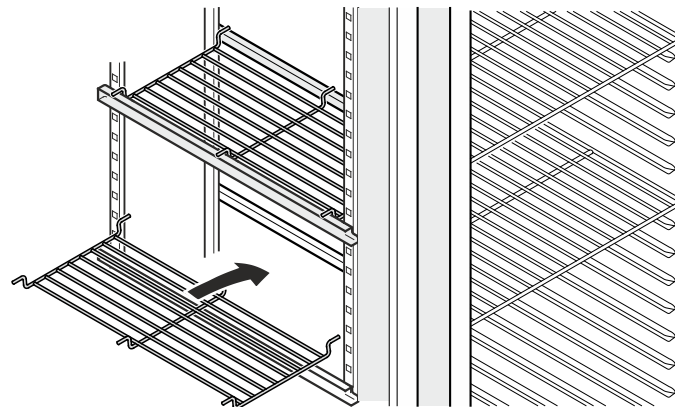
Fit the supplied shelf rails to the right and left of the vertical bar.



Suspend the rails at the desired height, by inserting into the rear clip-in strip first and then clipping in at the front.



Intermediate shelves



Place the supplied intermediate shelves onto the shelf rails.

Note

The maximum load per intermediate shelf is 20 kg.

Operating and control elements



-  On/Off button (switching the appliance on and off)
-  Button for calling up stored alarm events
-  Selection buttons
-  SuperFrost button
-  Audible alarm Off button
-  Defrost button (for manually activating the defrost function)
-  Enter button

Symbols in the display

-  Compressor is running
-  LED flashing - refrigeration unit switches on after a delay. The compressor will start automatically after the pressure in the refrigerant circuit has equalised.
-  Fan is running
-  Appliance is defrosting
-  The  display means that the power supply and interior temperature of the appliance are recorded.
-  If  flashes in the display, there has either been a power failure or the temperature in the appliance exceeded the permissible range.
-  SuperFrost is activated
-  Alarm function
-  The appliance has suffered a fault. Contact the customer service department.

Switching the appliance on and off

Connect the appliance to the mains. Display = **OFF**

Switching the appliance on

Press  for approx. 5 seconds. Display = **ON**

Switching the appliance off

Press  for approx. 5 seconds. Display = **OFF**

Setting the temperature

Press  for 1 second. The temperature display flashes.

To increase the temperature (warmer): press button .

To reduce the temperature (colder): press button .

Press  again.

The desired temperature setting is saved.

Temperatur display mode

The temperature display can be switched between degrees Celsius and degrees Fahrenheit. Factory setting is degrees Celsius.

Press  for 5 seconds. Display = 

Press . Display = 

Use button  or  to select the desired setting.

0 = °C 1 = °F

Press . Display = 

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

SuperFrost

Use SuperFrost, to rapidly cool large amounts of food. When SuperFrost is activated, the appliance operates with maximum cooling performance.

Activating SuperFrost

Press  for approx. 3 seconds. Display = 

Place the fresh food in the appliance.

The electronic control system will automatically switch back to normal operating mode.

Prematurely deactivating SuperFrost

Press  for approx. 3 seconds. Display = 

Door open alarm

When the door is opened, the LED  lights up and the temperature display begins to flash.

When the door has been left open for more than 240 seconds, the LED  begins to flash, and  and the temperature indication flash alternately in the display.

The audible warning signal sounds (unless the audible warning signal function has been deactivated).

If the door has to stay open for longer in order to insert items to be cooled, cancel the audible warning signal by pressing button .

Setting the delay time for the door open alarm

The time before the audible warning signal sounds after the door has been opened can be adjusted.

Press  for 5 seconds. Display = 

Press  until  appears in the display.

Press . Display =  Setting range = 1 - 5 minutes.

Use button  or  to select the desired setting.

Press . Display = 

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Audible warning signal settings

The audible warning signal will be muted for the current alarm after the button  has been pressed. Complete the following steps if you want the audible warning signal to reactivate automatically.

Press  for 5 seconds. Display = 

Press  until  appears in the display.

Press . Display = 

Press . Display = 

Press . Display = 

Automatic reactivation of the audible warning signal is now active.

The time before the audible warning signal sounds again must be set.

Press . Display = 

Press . Display =  Setting range = 1 - 120 minutes.

Use button  or  to select the desired setting.

Press . Display = 

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Deactivating the audible warning signal function

The audible warning signal function can be completely deactivated if necessary.

Press  for 5 seconds. Display = 

Press  until  appears in the display.

Press . Display = 

Use button  or  to select the desired setting.

0 = activated 1 = deactivated

Press . Display = 

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Alarm test

This test checks the function of the internal and any external connected alarm device.

The appliance does not stop its refrigerating function during this test.

Press  +  for 5 seconds.

- The display will change to a temperature value of 0.2°C below the set upper alarm limit.
- The temperature value will now rise by 0.1°C every 2 seconds.
- When the upper alarm limit is reached,  will appear in the display. An external alarm unit connected to the floating alarm output will now be activated.
- The temperature value will continue to rise up to 0.2°C above the upper alarm limit.
- The same process will take place automatically for the lower alarm limit.  will appear in the display.

The LED  will be lit during the test.

The electronic control system will automatically switch back to normal operating mode.

Cancelling the test prematurely

Press  for 5 seconds.

Note

If the values of the upper and lower alarm limit (**AL** and **AH** in the section entitled "**Adjusting the alarm parameters**") are set to **0**,  - - and  - - will appear in the display during this test.

Alarm messages

1. LED flashes in the display

If  appears in the display, the appliance has a fault. Consult your nearest customer service point.

2. LED flashes in the display; the display reads HI or LO

The interior is too warm (HI) or too cold (LO).

The audible warning signal sounds (unless the audible warning signal function has been deactivated).

Note

The alarm parameters can be adjusted. See **Adjusting the alarm parameters**.

3. HA / HF / flashes in the display

There has been a power cut (**HF**) of some length or the interior was too warm or too cold (**HA**) during a certain period of time.

Up to three alarm events can be stored and called up.

Adjusting the alarm parameters

The alarm limits (difference to the set temperature) and the alarm delay (delay until alarm sounds) can be adjusted.

Press  for 5 seconds. Display = r^15

Press ∇ until AL appears in the display.

AL = Lower alarm limit

Press . Display = temperature difference in °C

Use button ∇ or $\wedge$ to select the desired setting.

Set positive values only.

Press . Display = AL

Press $\wedge$. Display = HH Upper alarm limit

Press . Display = temperature difference in °C

Use button ∇ or $\wedge$ to select the desired setting.

Set positive values only.

Press . Display = HH

Press $\wedge$. Display = HD

Press . Display = alarm delay in minutes

Use button ∇ or $\wedge$ to select the desired setting.

Press . Display = HD

Press  for 5 seconds. The electronic control system will switch back to normal operating mode.

Calling up stored alarm events and reading the temperature progression

Press . Display = HHn

Scroll through the list using ∇ or $\wedge$.

HHn Number of temperature alarms

HH Last temperature alarm

$HH1$ Last temperature alarm but one

$HH2$ Temperature alarm before $HH1$

HFn Number of power cuts

HF Last power cut

$HF1$ Last power cut but one

$HF2$ Power cut before $HF1$

r^t Period in hours in which the maximum and minimum interior temperatures were measured

r^H Maximum (highest) measured temperature

r^L Lowest measured temperature

Select the required item using the  button. Press this button again to return to the list.

You can exit the menu at any time by pressing  for 5 seconds.

If no button is pressed within 60 seconds, the electronic control system switches back automatically.

Resetting the stored alarm events HAn

Press . Display = HHn

Press  + $\wedge$ for 5 seconds. Display = r^t5 .

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Resetting the recorded temperature progression rt

Press . Display = HHn

Press the button ∇ or $\wedge$ until r^t appears in the display.

Press . Display = $0-999$

Press ∇ for 5 seconds. Display = r^t5 .

The values for r^H and r^L (highest and lowest measured interior temperature) are then reset to the current interior temperature.

Press  for 5 seconds.

The electronic control system will switch back to normal operating mode.

Example of an alarm query

Situation: HA/HF/  flashes in the display.

Press  Display = HHn

Press . Display = 0

There has not been an alarm status with a too high or too low temperature. You must switch to display HFn .

Press . Display = HHn

Press $\wedge$ until HFn appears in the display.

Press . Display = 1 1 power failure has occurred.

Press . Display = HFn

Press $\wedge$. Display = HF Last power failure.

Press . Display = 900 (year)

Press $\wedge$. Display = 000 (month 1-12)

Press $\wedge$. Display = 000 (day 1-31)

Press $\wedge$. Display = 000 (hour 0-23)

Press $\wedge$. Display = 000 (minute 0-59)

Press $\wedge$. Display = 000 (period of time in minutes)

Press  + $\wedge$ for 5 seconds. Display = r^t5

The  LED will now light up permanently.

HA/HF is cancelled in the display.

The electronic control system is now ready for the next alarm.

Press  for 5 seconds. The electronic control system will switch back to normal operating mode.

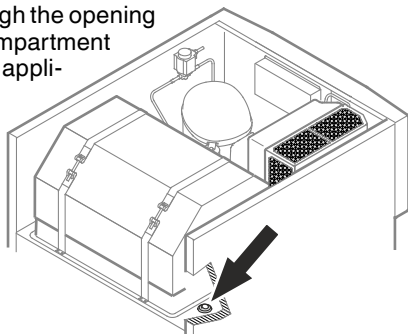
Product sensor (available accessory)

The temperature may be measured or recorded at any point in the interior using the product sensor.

Remove the plug!

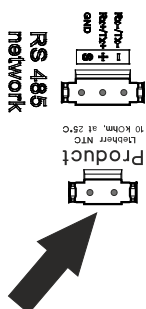
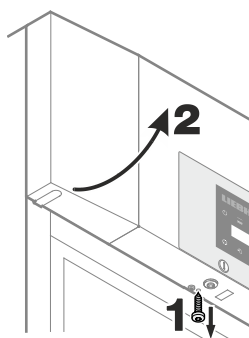
1. Feed the sensor through the opening in the compressor compartment and position inside the appliance.

Seal the opening with sealant.

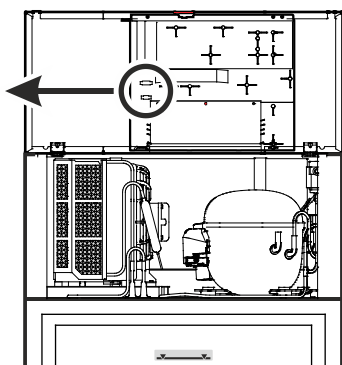


2. Undo the screw on the underside of the front panel.

Tilt the front panel upwards.



3. Plug in the product sensor plug.



4. Close the front panel and fix with the screw.

Activation of the product sensor

Press for 5 seconds. Display = $r^1 \zeta$

Press $\vee$ until $r^1 \text{A} \zeta$ appears in the display.

Press . Display = $\square$

Press $\wedge$. Display = $\mid$

Press . Display = $r^1 \text{A} \zeta$

Press for 5 seconds. The electronic control system will switch back to normal operating mode.

If $- - -$ appears in the display, the product sensor has not been activated.

If $\text{E} \zeta$ appears in the display, the product sensor has not been connected, or is faulty.

Calibrating the product sensor

Possible tolerances of the product sensor (the displayed temperature compared to the actual interior temperature) can be offset with this function.

Press for 5 seconds. Display = $r^1 \zeta$

Press $\wedge$ until $r^1 \zeta \zeta$ appears in the display.

Press . Display = $\square \square$

Use button $\vee$ or $\wedge$ to increase or decrease the correction value in 0.1°C increments.

Press . Display = actual (corrected) product sensor temperature

Press . Display = $r^1 \zeta \zeta$

Press for 5 seconds. The electronic control system will switch back to normal operating mode.

Switching the temperature display between control sensor and product sensor

Press for 5 seconds. Display = $r^1 \zeta$

Press $\wedge$ until $r^1 \zeta \mid$ appears in the display.

Press . Display = $\mid$ (control sensor)

Press $\wedge$. Display = ζ (product sensor)

If the product sensor is activated, appears in the display.

Press . Display = $r^1 \zeta$

Press for 5 seconds. The electronic control system will switch back to normal operating mode.

Resetting the parameters to factory settings

The alarm limits and sensor calibration values can be reset to the factory settings using this function.

Pull out the mains plug.

Keep pressed and connect the mains plug.

Display = $\text{b} \text{r} \mid$

Press . Display = $\zeta \text{t} \text{d}$

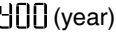
The electronic control system will switch back to normal operating mode.

Setting the real time clock

The real time clock is preset (CET). For a different time zone, the time must be adjusted manually.

Press  for 5 seconds. Display = 

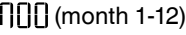
Press . Display = 

Press . Display =  (year)

Press . Display = 

Set the year by pressing the   buttons.

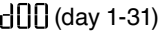
Press 

Press . Display =  (month 1-12)

Press . Display = 

Set the month by pressing the   buttons.

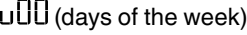
Press 

Press . Display =  (day 1-31)

Press . Display = 

Set the day by pressing the   buttons.

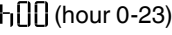
Press 

Press . Display =  (days of the week)
(1 = Monday, 7 = Sunday)

Press . Display = 

Set the day of the week by pressing the   buttons.

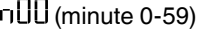
Press 

Press . Display =  (hour 0-23)

Press . Display = 

Set the hour by pressing the   buttons.

Press 

Press . Display =  (minute 0-59)

Press . Display = 

Set the minutes by pressing the   buttons.

Press 

Press  for 5 seconds. The electronic control system will switch back to normal operating mode.

When  appears in the display, the real time clock must be reset.

Conversion from summer to winter time

Conversion to summer time is carried out automatically by the electronic control system on the last Sunday in March at 2 o'clock in the morning.

Conversion to winter time is carried out automatically by the electronic control system on the last Sunday in October at 2 o'clock in the morning.

In order to enable the new time, the appliance must be switched off and on after each of the times specified above.

Enabling/disabling automatic conversion from summer to winter time

Press  for 5 seconds. Display = 

Press  until  appears in the display.

Press . Display = 

Use button  or  to select the desired setting.

0 = deactivated 1 = activated

Press . Display = 

Press  for 5 seconds. The electronic control system will switch back to normal operating mode.

Changing the network address

When connecting several appliances via the RS485 interface, each appliance must have its own network address.

Press  for 5 seconds. Display = 

Press  until  appears in the display.

Press . Display = 

Use button  or  to change the network address (1-207).

Press . Display = 

Press  for 5 seconds. The electronic control system will switch back to normal operating mode.

Defrosting

The refrigerator defrosts automatically.

Activating the defrost function manually

If the door has been left slightly open for a long time, a layer of ice may form in the interior and on the cooling plate. The defrost function can then be activated manually.

Press  for 3 seconds. Display =  + 

The electronic control system will automatically switch back to normal operating mode.

Display = 

Setting the display indication for the defrost phase

Press  for 5 seconds. Display = 

Press  until  appears in the display.

Press . Display = 

Use button  or  to select the desired setting.

0 = Symbol  + alternating display of  and the current temperature in the interior of the appliance.

1 = Symbol  + temperature before the start of the defrost phase.

2 = Symbol  + 

Press . Display = 

Press  for 5 seconds. The electronic control system will switch back to normal operating mode.

Cleaning

Clean the appliance at least twice per year.

Before cleaning always switch off the appliance. Pull out the mains plug or switch off or unscrew the fuse.

- Empty the appliance and store the food in a cool place.
- Clean the inside and equipment with lukewarm water and a little detergent. Do not use abrasive or acid cleaners or chemical solvents.

Do not use steam cleaners because of the risk of injury and damage.

- Ensure that no cleaning water penetrates into the electrical components or ventilation grille.
- Dry all parts well with a cloth.
- Use a commercially available stainless-steel cleaning agent for stainless-steel appliances.

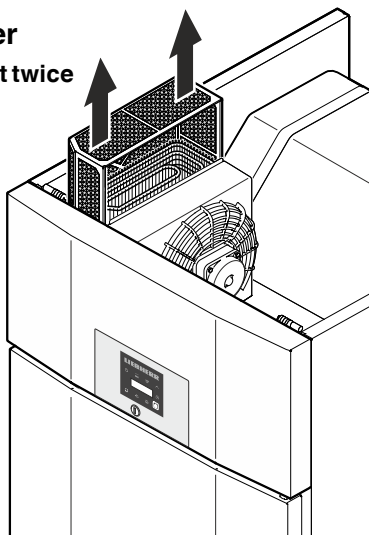
Do not use abrasive sponges or scourers, do not use concentrated cleaning agents and never use cleaning agents containing sand, chloride or acid or chemical solvents. These would damage the surfaces and could cause corrosion.

Cleaning the dust filter

Clean the dust filter at least twice per year!

Remove the plug!

1. Remove the dust filter by lifting upwards.
2. Clean the dust filter with water and detergent.
3. Reinstall the dust filter.



Shutting your appliance down

If your appliance is to be shut down for any length of time, switch it off and disconnect the plug or switch off or unscrew the fuse. Clean the appliance and leave the door open in order to prevent unpleasant smells.

The appliance complies with the relevant safety regulations and EU Directives 2014/30/EU and 2014/35/EU.

Malfunctions

You may be able to rectify the following faults by checking the possible causes yourself:

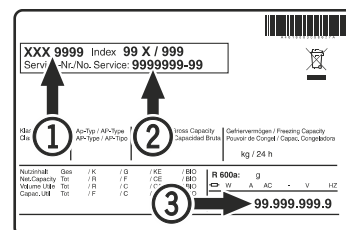
• Appliance does not function:

- Is the appliance switched on?
- Is the plug correctly fitted in the mains socket?
- Is the fuse intact?

• The temperature is not low enough:

- Is the temperature setting correct (see "Setting the temperature")?
- Have excessive amounts of fresh food been placed in the appliance?
- Does the separately installed thermometer show the correct reading?
- Is the ventilation system working properly?
- Is the appliance set up too close to a heat source?

If none of the above causes apply and you cannot rectify the fault yourself, contact the nearest customer service department stating the type designation ①, service number ② and appliance number ③ as indicated on the type plate.



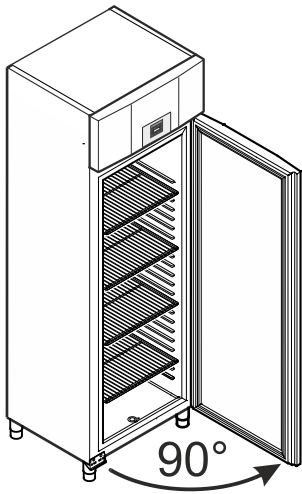
The position of the type plate is shown in the section entitled **Description of the appliance.**

Possible error messages in the display

Error code	Error	Action
E0, E1, E2, rE	Temperature sensor defective	Contact the customer service department
EE, EF	Electronic control system error	Contact the customer service department
dOr	Appliance door open for too long	Close appliance door
HI	Temperature inside appliance too high (too warm)	Check that the door has been closed properly. If the temperature does not drop, contact the customer service department.
LO	Temperature inside appliance too low (too cold)	Contact the customer service department
Etc		Reset the real time clock (see "Setting the real time clock")
HF, HA	There has been a power cut of some length or the interior was too warm or too cold during a certain period of time.	See Calling up stored alarm events and reading the temperature progression

Changing over door hinges GGPv 6590

Door hinges should only be changed by a trained expert.
Changing the door hinges must be done by two people.



1. Open door by about 90°.

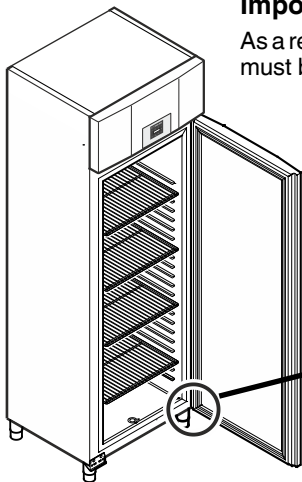
Important note

The door must be opened 90° before the lower hinge bracket is removed.

This will hold the self-closing mechanism that is integrated into the door in the required position for installation.

⚠ WARNING!

If the door is removed and reinstalled in the closed position, this will lead to destruction of the self-closing mechanism on the first opening of the door.

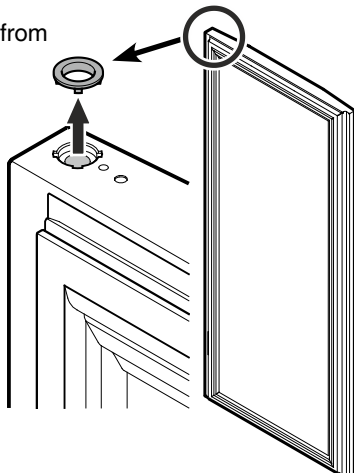


Important

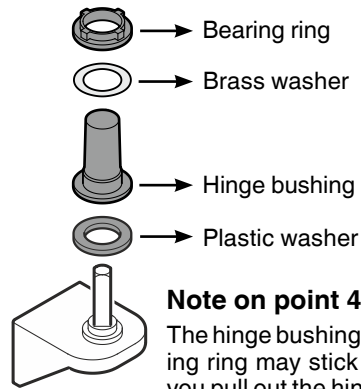
As a result of its heavy weight, the door must be held secure by one person.

2. Remove hinge bracket.
Pull the door out at the bottom and lift off.

3. Remove bearing ring from upper door mounting.

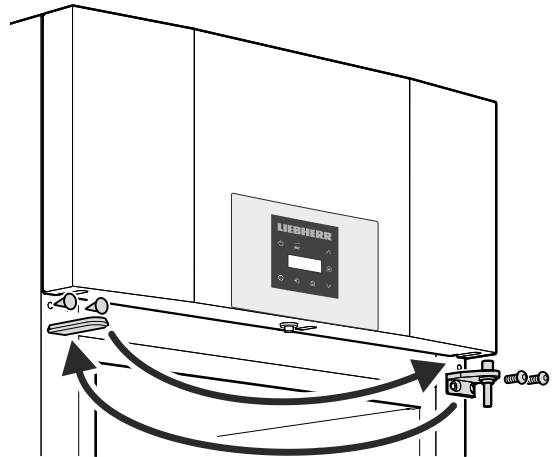


4. Remove the hinge components from the hinge bracket.

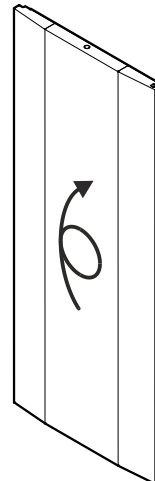


Note on point 4

The hinge bushing with brass washer and bearing ring may stick in the door mounting when you pull out the hinge bracket and, in this case, must be removed from it.

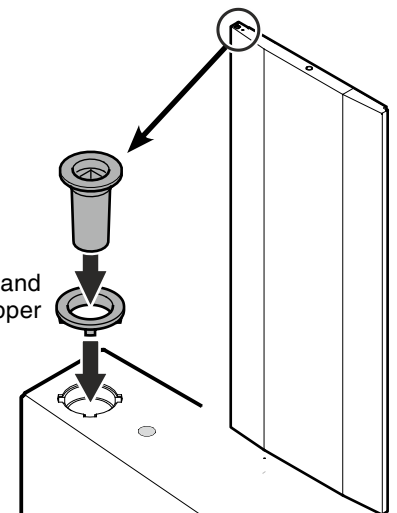


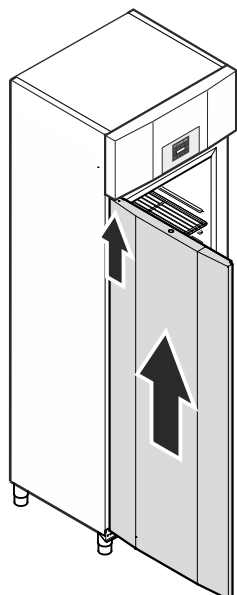
5. Transfer the upper hinge bracket and covers to the opposite side.



6. Turn the door by 180°.

7. Insert the bearing ring and hinge bushing in the upper door mounting.





8. Keeping door open at 90°, suspend in top square pin.

⚠ WARNING!

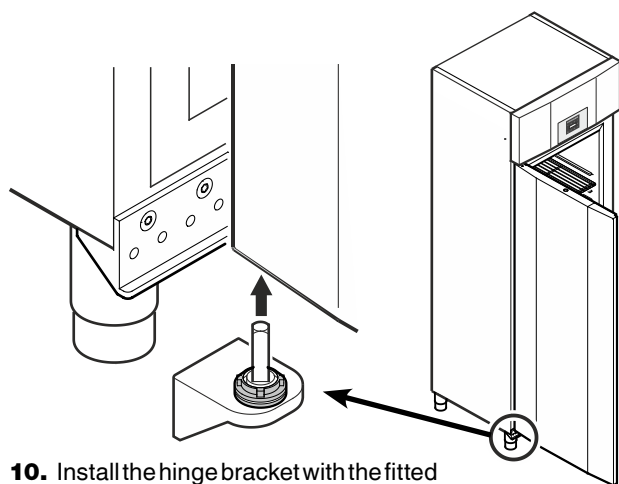
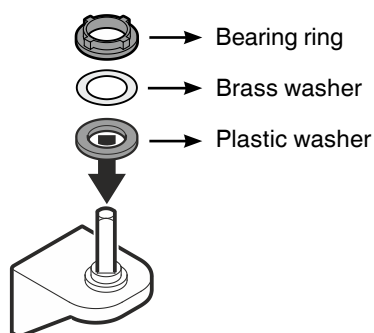
It is essential that the door is open at an angle of 90° during installation.

If the door is installed in the closed position, this will lead to destruction of the self-closing mechanism on the first opening and closing of the door.

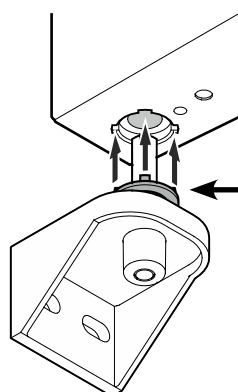
Important

As a result of its heavy weight, the door must be held secure by one person.

9. Fit the hinge components on the hinge bracket.



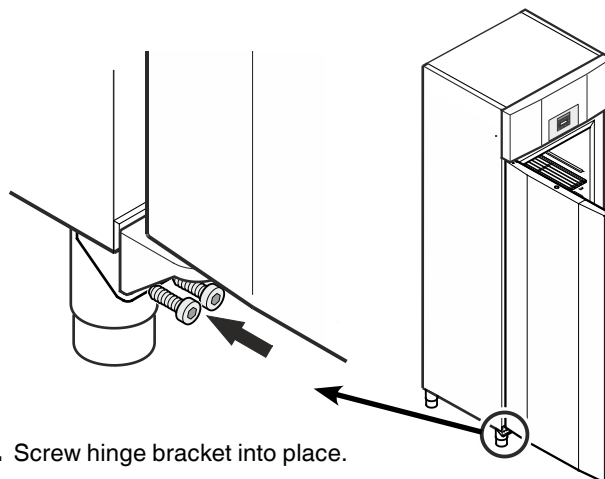
10. Install the hinge bracket with the fitted hinge components in the lower door mounting.



Note on point 10

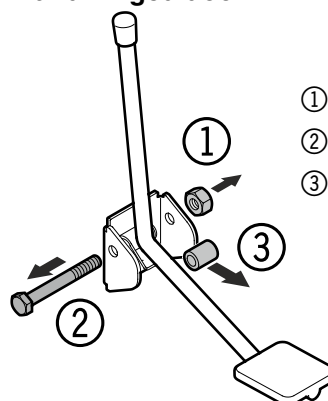
The tabs on the bearing ring must fit into the recesses of the door mounting during installation.

If necessary, gently rotate the upper ring.

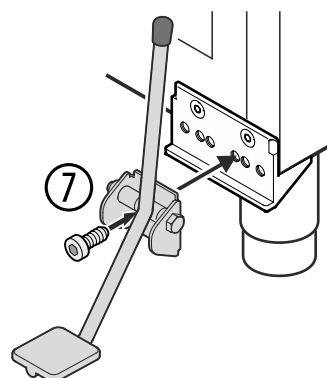
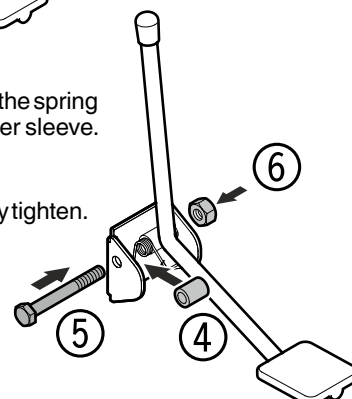


11. Screw hinge bracket into place.

Installation of the foot pedal opener for the left-hand hinged door

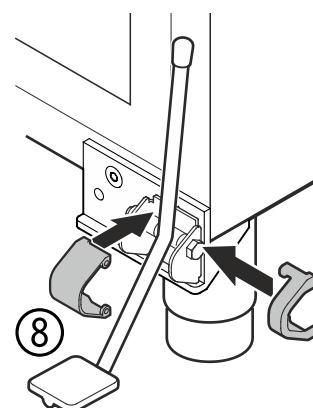


- ④ Position the foot pedal with the spring to the right. Insert the spacer sleeve.
⑤ Insert the screw.
⑥ Screw on the nut and slightly tighten.



⑦ Screw on the foot pedal (third hole from the right).

⑧ Fit the covers.





Liebherr Hausgeräte Lienz GmbH

Dr.-Hans-Liebherr-Strasse 1

A-9900 Lienz

Österreich

www.liebherr.com

