



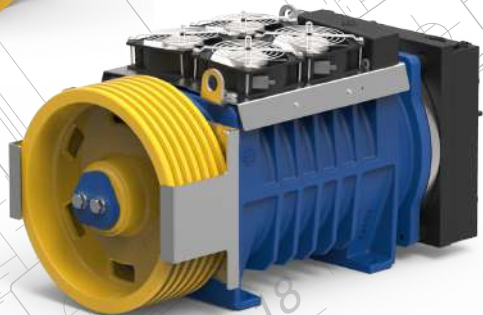
Montanari Group

GEARLESS & GEARBOX
TRACTION MACHINES



INSTALLATION, USE AND MAINTENANCE
GEARLESS

MGV25 RANGE



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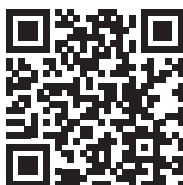
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Since 1970, Montanari Group has been focused on providing its customers with the best traction machines and components for lifts and escalators.

We are proud to have you as a customer and user of the Montanari traction machines, and we are confident that we can work together for a long time.

Thanks again for your choice.

Massimo Montanari
CEO of Montanari Group



REV.	DATE	DESCRIPTION	EDITED BY	VERIFIED BY	APPROVED BY
1	22/08/2019	First Redaction	Marketing Dept	Technical Dept Alberto Mantovani	STEFANO BERTONI (DTE)
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4	25/06/2020	Update	Marketing Dept	Technical Dept Alberto Mantovani	STEFANO BERTONI (DTE)
5	02/03/2021	Update	Marketing Dept	Technical Dept Alberto Mantovani	STEFANO BERTONI (DTE)
6	23/05/2022	Update	Marketing Dept	Technical Dept Alberto Mantovani	STEFANO BERTONI (DTE)

WARNING SYMBOLS USED IN THE MANUAL:

	It indicates that safety measures must be taken to avoid electric shock.
	It indicates that safety measures must be taken to prevent personal injury.
	It indicates that safety measures must be taken to prevent damage to components.
	It indicates that safety measures must be taken to prevent burns due to contact with hot/ overheated surface.
	It indicates useful information before and during the installation step.
	It refers to specific parts of the manual.
	It refers to the proper product disposal.

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1. GENERAL INFORMATION

1.1 Introduction

These operating instructions must always be available for consultation. No liability is accepted for any malfunction due to installation not conforming to specifications, except in cases approved by Montanari Giulio & C.

All persons involved in the installation, operation, maintenance and repair of the unit must have read and understood the instructions.

No liability is accepted for damage, breakage or accident caused by failure to follow the instructions.

To make technical improvements, Montanari reserves the right, if deemed necessary, to modify the units and accessories, preserving their essential characteristics and improving efficiency and safety, without notice.

1.2 Copyright

All rights to these operating instructions belong to Montanari Giulio & C. S.r.l. The information in this manual may not be reproduced or used in an unauthorized manner or made available to third parties without prior approval.

If you have any questions, please contact:



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2. SAFETY

2.1 Intended use

The MGV25 gearless machine range is supplied ready for safe and reliable use. Any modification by the user that may affect safety or reliability is prohibited; it is also prohibited to tamper with devices or functions designed to prevent accidental contact.



The Montanari MGV25 gearless machine range must be used and operated in strict compliance with the conditions set out in the supply contract.

Technical specifications considered: speed, cab capacity, cab weight, presence or absence of compensation, roping at the time of order.

No liability is accepted for any malfunction due to installation not conforming to specifications, except in cases approved by Montanari Giulio & C.

2.2 User's obligations

The operator must ensure that all persons involved in installation, operation, maintenance and repair have read and understood the supplied operating instructions and have adapted to them in order to:

- Avoid damage to property or persons.
- Ensure safe and reliable operation of the unit.
- Avoid breakage and environmental damage due to misuse.

In particular:

- Always observe the relevant environmental and safety regulations when transporting, assembling, installing, operating, maintaining and dismantling the unit.
- The unit must only be used, maintained and repaired by authorized, properly trained and qualified personnel.
- The gearless must not be cleaned using high-pressure cleaning equipment.
- All work must be carried out with care and with due attention to safety.
- Any work on the unit should only be carried out when it is not in operation.
- A warning must be placed on the main switch to clearly indicate that work is in progress on the unit.
- No welding must be carried out on the unit.
- Do not use the unit as a grounding point for welding operations.
- If any changes are detected (e.g. overheating or unusual noise) during operation, switch off immediately.
- Rotating components must be equipped with appropriate guards to prevent contact.
- If the unit is intended for installation in plant or machinery, the manufacturer of such plant or machinery must ensure that the standards, indications and descriptions contained in these operating instructions are incorporated into its own instructions.

- The information on the warning or identification plates must be complied with. These plates must be kept clean and legible at all times. Missing plates must be replaced.
- All spare parts can be obtained from Montanari Group.

2.3 Correct disposal



Respect the environment and dispose of the product according to the regulations in force in the country of installation.

2.4 Specific hazards

Depending on the conditions of use, the surface of the unit can become very hot.



Danger of burning!

2.5 Legal References

Tab. 1

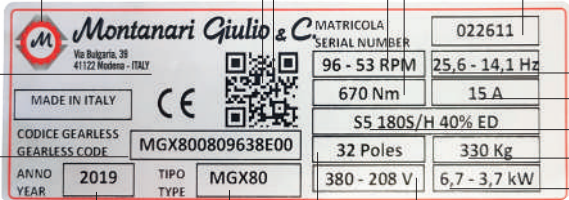
N	Norm	Description
1	UNI 10147	Maintenance: Terminology.
2	EN 81-20	Safety rules for the construction and installation of lifts - Lifts for the transport of persons and goods.
3	EN 81 -50	Safety rules for the construction and installation of lifts - Examinations and tests.
4	EN 81 - 21	Safety rules for the construction and installation of lifts - Lifts for the transport of persons and goods - Part 21: New passenger and goods passenger lifts in existing building.

3. IDENTIFICATION AND DATA

3.1 Identification plate

The data on the plate are:

Fig. 1 - Example of Identification Plate



The identification plate contains the following information:

- Manufacturer:** Montanari Giulio & C.
- Manufacturer's address:** Via Bulgaria, 39, 41122 Modena - ITALY
- QR code:** QR code to access the relevant documentation.
- Speed:** 96 - 53 RPM
- Rated torque:** 670 Nm
- Serial number:** 022611
- Frequency:** 25,6 - 14,1 Hz
- Rated current:** 15 A
- Cycle type:** S5 180S/H 40% ED
- Weight:** 330 Kg
- Power rating:** 6,7 - 3,7 kW
- Motor pole no.:** 32 Poles
- Rated voltage:** 380 - 208 V
- Year of production:** 2019
- Model:** MGX80
- Gearless machine code:** CODICE GEARLESS GEARLESS CODE MGX800809638E00
- MADE IN ITALY**
- CE**
- MATRICOLA SERIAL NUMBER**
- ANNO YEAR**
- TIPO TYPE**



GEARLESS MACHINE TECHNICAL CHARACTERISTICS: MG25S

Tab. 2

MG25S	Tipo	Pn	Speed	Vn	Cn	In	Cmax	Imax	EMF	Poles	F	Rs	Ls	Static Load	I	Duty Cycle	Weight
Code machine		kW	[RPM]	[V]	[Nm]	[A]	[Nm]	[A]	[Vs/rad]	[N°]	[Hz]	[Ω]	[mH]	[Kg]	[kg·m2]		[Kg]
MG25100452B500	MG25S	1,15	45	210	250	11	380	17	14	16	6	3,5	33	1800	0,2	180S/H 40%	120
MG25101923B500	MG25S	2	80	210	250	14,5	460	28	11	16	10,7	1,85	18	1800	0,2	180S/H 40%	120
MG25101152B500	MG25S	2,8	115	210	235	13,5	320	19	10	16	15,3	2	18	1800	0,2	180S/H 40%	120
MG25102803B500	MG25S	3,6	120	210	250	19	460	36	8	16	16	1,2	11	1800	0,2	180S/H 40%	120
MG25103603B500	MG25S	4,7	182	210	250	23	460	43	7	16	24,3	0,78	8	1800	0,2	180S/H 40%	120
MG25105103B500	MG25S	6,8	260	210	250	31	460	63	3	16	34,7	0,46	4	1800	0,2	180S/H 40%	120
MG25100603B500	MG25S	1,5	60	360	250	8,1	460	15	20	16	8	6,8	64	1800	0,2	180S/H 40%	120
MG25101203B500	MG25S	3,1	120	360	250	11	460	21	14	16	16	3,5	33	1800	0,2	180S/H 40%	120
MG25101923B500	MG25S	5	192	360	250	14,5	460	28	11	16	25,6	1,85	18	1800	0,2	180S/H 40%	120
MG25102553B500	MG25S	5,5	255	360	208	14	460	32	8	16	34	1,45	14	1800	0,2	180S/H 40%	120
MG25102803B500	MG25S	7,6	292	360	250	19	460	36	8	16	39	1,2	11	1800	0,2	180S/H 40%	120
MG25103603B500	MG25S	9,4	360	360	250	23	460	43	7	16	48	0,78	8	1800	0,2	180S/H 40%	120
MG25105103B500	MG25S	11,7	510	360	250	31	460	63	3	16	68	0,46	4	1800	0,2	180S/H 40%	120

Tab. 3

BRAKE CHARACTERISTICS				
Model	Brake model	Power (Pn)	Voltage (Vn)	Force (Cn)
		[W]	[V]	[Nm]
MG25S	RTW250	2X79W	207V _{bc}	2X270Nm
				Certificate
				EU-BD 845

GEARLESS MACHINE TECHNICAL CHARACTERISTICS: MGV25M

Tab. 4

MGV25M	Tipo	Pn	Speed	Vn	Cn	In	Cmax	Imax	EMF	Poles	F	Rs	Ls	Static Load	I	Duty Cycle	Weight
Code machine		kW	[RPM]	[V]	[Nm]	[A]	[Nm]	[A]	[V·s/rad]	[N°]	[Hz]	[Ω]	[mH]	[Kg]	[kg·m ²]		[Kg]
MGV25152803B700	MGV25M	5,5	120	210	385	27	665	50	9	16	16	0,75	8	3400	0,2	180S/H 40%	180
MGV25153803B700	MGV25M	8,2	180	210	385	35	665	62	7	16	24	0,47	5	3400	0,2	180S/H 40%	180
MGV25152102B700	MGV25M	9,6	210	210	385	39	665	67	6	16	28	0,35	4	3400	0,2	180S/H 40%	180
MGV25156003B700	MGV25M	14,6	320	210	385	534	665	99	4	16	42,7	0,21	2	3400	0,2	180S/H 40%	180
MGV25150803B700	MGV25M	3,2	80	360	385	12	665	21	20	16	10,7	3,8	40	3400	0,2	180S/H 40%	180
MGV25151203B700	MGV25M	4,8	120	360	385	15	665	27	15	16	16	2,25	25	3400	0,2	180S/H 40%	180
MGV25151923B700	MGV25M	7,7	192	360	385	20	665	36	12	16	25,6	1,4	15	3400	0,2	180S/H 40%	180
MGV25152803B700	MGV25M	11,3	280	360	385	27	665	50	9	16	37,7	0,75	8	3400	0,2	180S/H 40%	180
MGV25153803B700	MGV25M	15,3	380	360	385	35	665	62	7	16	50,7	0,47	5	3400	0,2	180S/H 40%	180
MGV25156003B700	MGV25M	24	600	360	385	54	665	99	4	16	80	0,21	2	3400	0,2	180S/H 40%	180

Tab. 5

BRAKE CHARACTERISTICS					
Model	Brake model	Power (Pn)	Voltage (Vn)	Current (In)	Force (Cn)
		[W]	[V]	[A]	[Nm]
MGV25M	RTW350	2X 82 W	207V _{dc}	0,4 A	2X410 Nm
					Certificate
					EU-BD 84/5



GEARLESS MACHINE TECHNICAL CHARACTERISTICS: MGV25ML

Tab. 6

MGV25ML	Tipo	Pn	Speed	Vn	Cn	In	Cmax	I _{max}	EMF	Poles	F	Rs	Ls	Static Load	I	Duty Cycle	Weight
Code machine		kW	[RPM]	[V]	[Nm]	[A]	[Nm]	[A]	[V·s/rad]	[N°]	[Hz]	[Ω]	[mH]	[Kg]	[kg·m2]		[Kg]
MGV25201923BC00	MGV25ML	3,88	70	210	530	25	915	47	12	16	9,3	0,96	11	3400	0,28	180S/H 40%	220
MGV25203003BC00	MGV25ML	7,5	120	210	530	37	915	68	8	16	16	0,47	5	3400	0,28	180S/H 40%	220
MGV25202552BC00	MGV25ML	14,1	255	210	530	60	915	106	5	16	34	0,21	2,3	3400	0,28	180S/H 40%	220
MGV25200803BC00	MGV25ML	4,4	80	360	530	15	915	27	20	16	10,7	2,8	32	3400	0,28	180S/H 40%	220
MGV25201203BC00	MGV25ML	6,7	120	360	530	19	915	35	16	16	16	1,8	20	3400	0,28	180S/H 40%	220
MGV25201923BC00	MGV25ML	10,7	192	360	530	25	915	47	12	16	25,6	0,96	11	3400	0,28	180S/H 40%	220
MGV25202553BC00	MGV25ML	14,2	255	360	530	34	915	62	9	16	34	0,62	7	3400	0,28	180S/H 40%	220
MGV25203003BC00	MGV25ML	16,6	300	360	530	37	915	68	8	16	40	0,47	5	3400	0,28	180S/H 40%	220

Tab. 7

BRAKE CHARACTERISTICS					
Model	Brake model	Power (Pn)	Voltage (Vn)	Current (In)	Force (Cn)
		[W]	[V]	[A]	[Nm]
MGV25ML-L	RTW600	2X 92W	207V _{DC}	0.9A	2X600Nm
					Certificate
					EU-BD 1014

GEARLESS MACHINE TECHNICAL CHARACTERISTICS: MGV25L

Tab. 8

MGV25L	Tipo	Pn	Speed	Vn	Cn	In	Cmax	Imax	EMF	Poles	F	Rs	Ls	Static Load	I	Duty Cycle	Weight
Code machine		kW	[RPM]	[V]	[Nm]	[A]	[Nm]	[A]	[V·s/rad]	[N°]	[Hz]	[Ω]	[mH]	[Kg]	[kg·m2]		[Kg]
MGV25262553BC00	MGV25L	8,8	120	210	630	40	1100	71	10	16	16	0,47	5	3400	0,31	180S/H 40%	240
MGV25263603BC00	MGV25L	13,2	180	210	630	52	1100	91	7	16	24	0,28	3	3400	0,31	180S/H 40%	240
MGV25262392BC00	MGV25L	15,6	239	210	630	74	1100	130	5	16	31,9	0,14	1	3400	0,31	180S/H 40%	240
MGV25260603BC00	MGV25L	4	60	360	630	15	1100	27	24	16	8	3,2	37	3400	0,31	180S/H 40%	240
MGV25261203BC00	MGV25L	7,9	120	360	630	22	1100	40	18	16	16	1,5	18	3400	0,31	180S/H 40%	240
MGV25261603BC00	MGV25L	10,6	160	360	630	28	1100	49	14	16	21,3	0,95	11	3400	0,31	180S/H 40%	240
MGV25262103BC00	MGV25L	13,9	210	360	630	32	1100	59	11	16	28	0,65	8	3400	0,31	180S/H 40%	240
MGV25262553BC00	MGV25L	16,8	255	360	630	40	1100	71	10	16	34	0,47	5	3400	0,31	180S/H 40%	240
MGV25263603BC00	MGV25L	23,7	360	360	630	52	1100	91	7	16	48	0,28	3	3400	0,31	180S/H 40%	240

Tab. 9

BRAKE CHARACTERISTICS					
Model	Brake model	Power (Pn)	Voltage (Vn)	Current (In)	Force (Cn)
		[W]	[V]	[A]	[Nm]
MGV25ML-L	RTW600	2X 92W	207V _{dc}	0.9A	2X600Nm
					Certificate
					EU-BD 1014



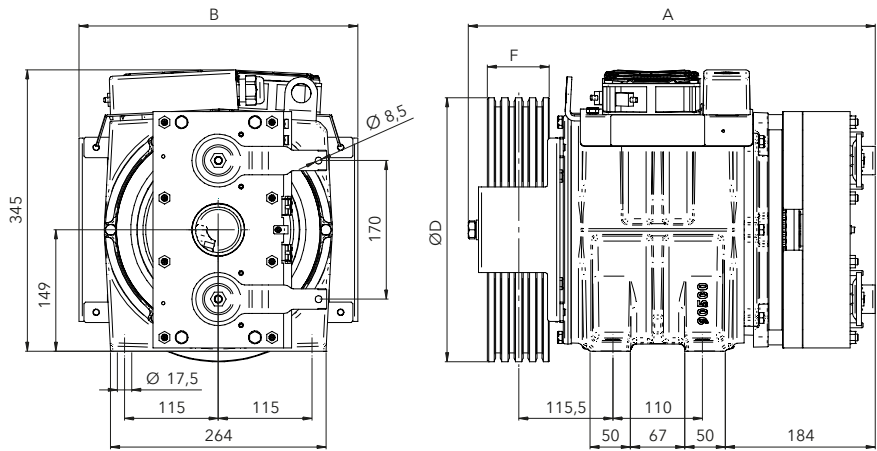
3.2 Dimensions

The technical drawings and the overall dimensions follow.

Tab. 10

MGV25S						
Pulley		Ropes			Dimensions	
ØD	F	Ø	min - max	Pitch	A	B
mm		mm	n°	mm	mm	mm
160	88	6,5	3 - 7	12	499	301
			3 - 8	9,5		
210	80	6,5	3 - 7	12		
			3 - 8	9,5		
240	80	6,5	3 - 7	12		
			3 - 8	9,5		
320	75	8	3 - 4	17		342

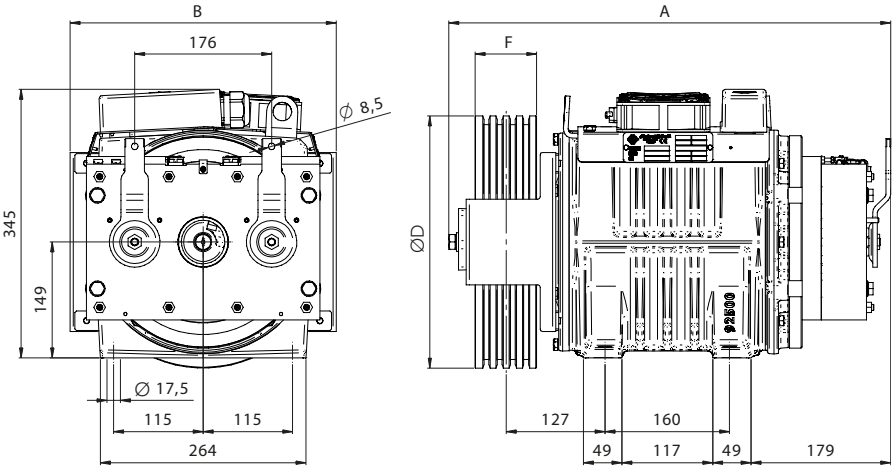
Fig. 2
MGV25S



Tab. 11

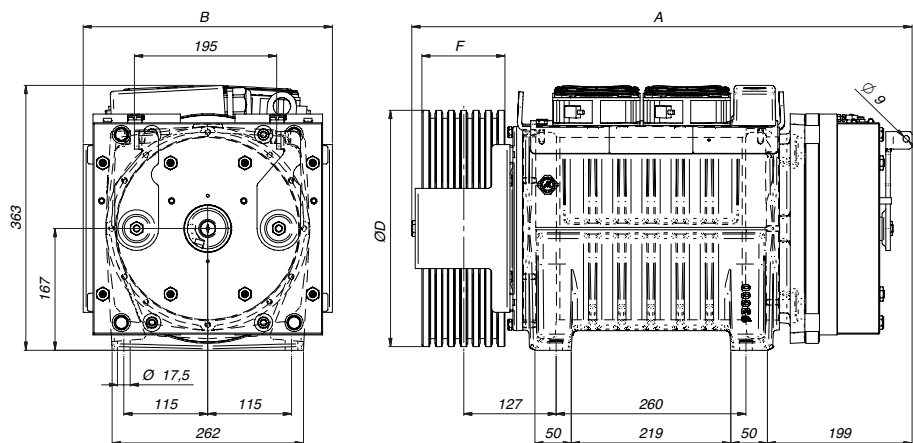
MGV25M						
Pulley		Ropes			Dimensions	
ØD	F	Ø	min - max	Pitch	A	B
mm	mm	mm	n°	mm	mm	mm
210	106	6,5	3 - 8	12	568	301
			9 - 10	9,5		
240	70	6,5	3 - 5	12		
			3 - 7	9,5		
	106	6,5	6 - 8	12		
			8 - 10	9,5		
320	80	8	3 - 4	17		342
			3 - 5	13		
			3 - 6	12		
	115	8	5 - 6	17		
			6 - 8	13		
			7 - 8	12		

Fig. 3
MGV25M



**Tab. 12**

MGV25ML - L							
Pulley		Ropes			Dimensions		
ØD	F	Ø	min - max	Pitch	A	B	
mm		mm	n°	mm	mm	mm	
210	106	6,5	3 - 8	12	689	315	
			9 - 10	9,5			
240	70	6,5	3 - 5	12			
			3 - 7	9,5			
	106		6 - 8	12			
			8 - 10	9,5			
320	80	8	3 - 4	17		342	
			3 - 5	13			
			3 - 6	12			
	115	8	5 - 6	17			
			6 - 8	13			
			7 - 8	12			

Fig. 4
MGV25ML - L



Only use lifting systems and equipment with adequate lifting capacity for handling. The entire packaging is designed to allow movement with for lift and for lift truck.

4. TRANSPORT AND STORAGE

4.1 Handling

All gearless machines are packed in crates or cages.

Different types of packaging can be used, depending on the size and means of transport. Unless otherwise specified, the packaging complies with the HPE guidelines.

In some cases, the machines are mounted on wooden pallets to enable them to be transported correctly on trucks. The packaging may not be stacked in any way. It is recommended to check the conditions of the material when it is received. In case of damage, do not proceed with the installation unless expressly authorized by Montanari Giulio & C. Observe the symbols on the packaging to prevent damage to property or personal injury. Here are the meanings of the symbols that may appear on the packaging.



Keep dry



Handle with care



Attachment point



Upper side



Do not use hooks



Keep away from
heat sources



Fragile

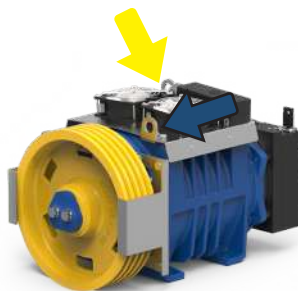


Center of gravity



*For lifting, anchor points (eyebolts) are provided as shown in Fig. 5.
Use only the specified eyebolts to handle the unit.*

Fig. 5



4.2 Storage

The gearless machine must be stored in the position of use on a wooden base not subject to vibrations, in a covered and sheltered place.



If the unit is stored outdoors, it should be covered, taking care that no moisture and/or other foreign matter can accumulate on it.



Supplies for special environmental conditions during transport (e.g. by ship) and storage (climate, temperature, etc.) must be contractually agreed.



- Check the correct operation of the motor and brake after installation.
- Repairs may only be carried out by the manufacturer or by authorised personnel.
- The machine can be red-hot.
- These machines must be connected to inverters.
- When the machine is rotating, both manually and mechanically, it can act as a generator and produce high voltage.
- During configuration, the machine is powered by high voltage.

5. DESCRIPTION

5.1 General description

The MGV25 series gearless machines are permanent magnet motors with double brake system.

5.2 Main components

The unit consists of the main groups as shown in Fig. 6.

MGV25 range is equipped with a PTC thermal probe inside the windings to protect against overheating (winding temperature up to 130°C) and with a thermo-contact for the activation of the fans. Refer to the electrical connections for more details. -  See Par. 6.4.

Lubrication



The gearless machine contains no oil and it is supplied with bearings already lubricated throughout the life of the machine; no further lubrication is required.

MGV25

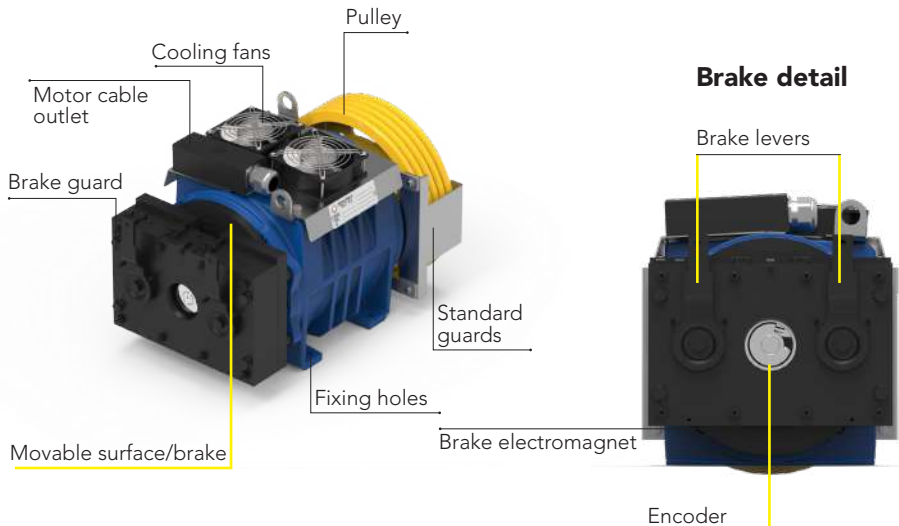


Fig. 6



5.3 Brake

The gearless machine is supplied with a brake that conforms to the standards indicated in paragraph 2.5.

The brake system is pre-calibrated by the manufacturer and no further adjustment is required.



The brake system operates as follows:

- **Not powered** (electromagnet not powered): the brake disc is clamped by the movable surfaces (yellow arrows Fig. 7). In this condition the system does not move.
- When the brake electromagnet is **powered**, it releases the brake disc (yellow arrows Fig. 8); now the motor is released.

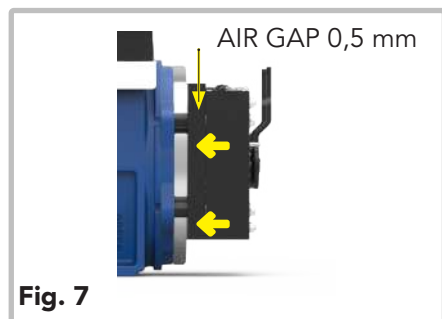


Fig. 7
Brake system not powered

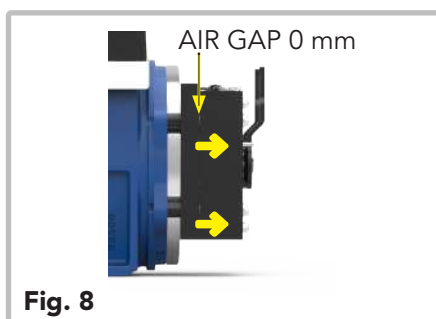


Fig. 8
Brake system powered

6. INSTALLATION

6.1 General installation information



The gearless machine must be installed in a building or in a closed travel compartment.

Do not use the gearless machine in an explosive atmosphere.

The room temperature must be between 0°C and +40°C.

Assembly and installation must be carried out with great care by qualified and trained personnel.

The manufacturer cannot be held responsible for damage caused by incorrect assembly or incorrect installation.

Before starting work, make sure that adequate lifting and handling equipment is available.

No welding work must be carried out on the unit.

The unit must not be used as a grounding point for welding operations. The bearings can be irreparably damaged.

All fixing points specified by the manufacturer must be used.

The air supply for cooling must not be prevented.

6.2 Installation surface

The installation surface must be uniform and level.

The levelling tolerance is 0.1 mm.

The installation surface must be rigid and robust enough to withstand the forces involved.

6.3 Installation procedure

The gearless machine can be lifted using the eyebolts for the insertion of the belts or lifting chains (see also the paragraph on storage and handling). Particular attention is needed to avoid that the gearless machine receives blows in correspondence of the brake disc; the brake levers and the electrical connections of the board are very delicate. Lifting example Fig. 9.





Place the unit on the installation surface and secure it.

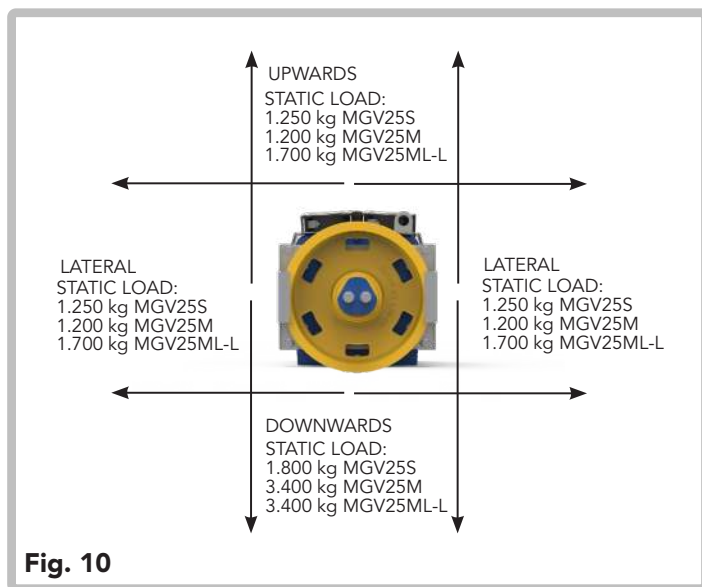
- Fixing screws and nuts must be tightened to the prescribed torque.
- Use bolts with a minimum strength class of 8.8.
- Do not force or hit the fixings to position them; this could damage the bearings, rings, etc.
- Mount the safety devices.

The static load changes depending on the roping direction. (Fig. 10):

Tab. 13

Bolt tightening torques (class 8.8)	
Thread	M20
Tightening torque (Nm)	410

Load direction

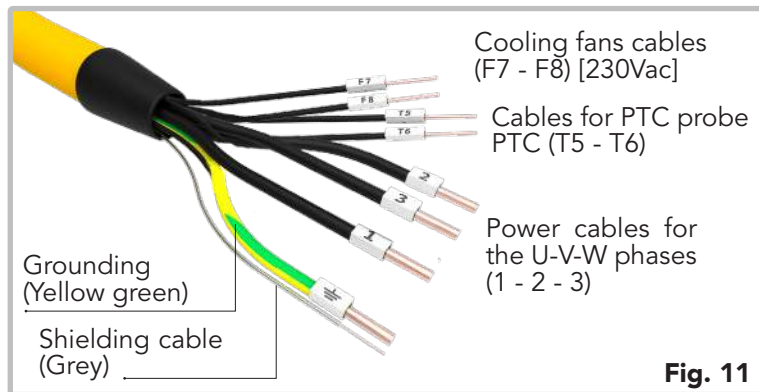


6.4 Electrical installation - Connections

The gearless machine is supplied with:

- Cable for the power supply of the motor [1 - 2 - 3, Ground, SC] , for the power supply of the cooling fan (230 Vac) [F7-F8] and of the PTC guard [T5-T6] (Fig. 11).

Cable



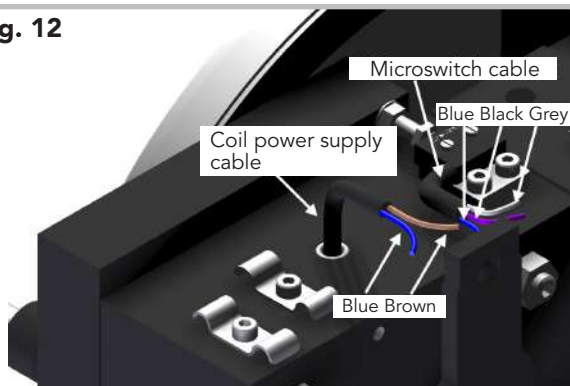
- The power cable must be routed separately from the other cables.
- The motor power cable is shielded and the shield must be grounded.
- The encoder cable must be routed away from the motor power cable to avoid electrical interference.
- The brake system has a power cable and another cable for the microswitch contacts. (Figure no. 12). All electrical data are listed on the label of the brake system. The microswitch has two contacts: one open and one closed. (Fig. 12).
- These contacts indicate the brake condition (Tab. 14).

Tab. 14

Brake disc closed		Condition contact	Brake disc free		Condition contact
BLACK	BLUE	Disconnected	BLACK	BLUE	Connected
COM. ——— N.O.	COM. ——— N.O.		COM. ——— N.O.	COM. ——— N.O.	
BLACK	GREY	Connected	BLACK	GREY	Disconnected
COM. ——— N.C.	COM. ——— N.C.		COM. ——— N.C.	COM. ——— N.C.	



Fig. 12



Power supply
Brake

- **Standard mode:**

It is possible controlling only contactor 1 and leaving contactors 2 and 3 closed. (Fig. 13).

This protects the brake from dangerous overvoltage and noise when closing.

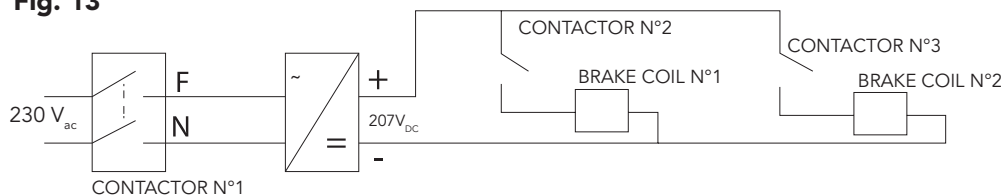
- **Emergency mode and inspection mode:**

The use of all contactors is recommended. Using only contactor no. 1 during opening and/or closing operations may cause an unacceptable delay when closing the brake.

Typical application with brake coils in parallel configuration.

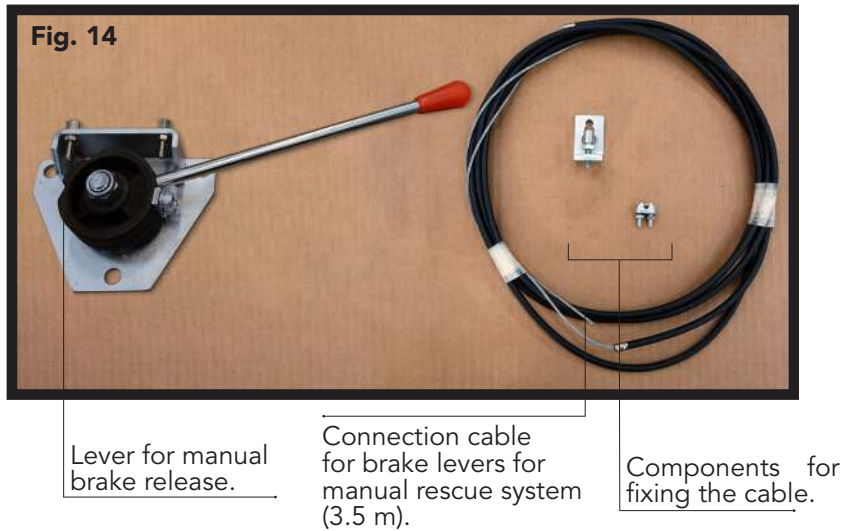
MGV25 S - M - ML - L

Fig. 13



7. CONNECTION OF THE BRAKE FOR RESCUE SYSTEM

The cable and release lever can be supplied on request.
The kit is shown in Fig. 14.

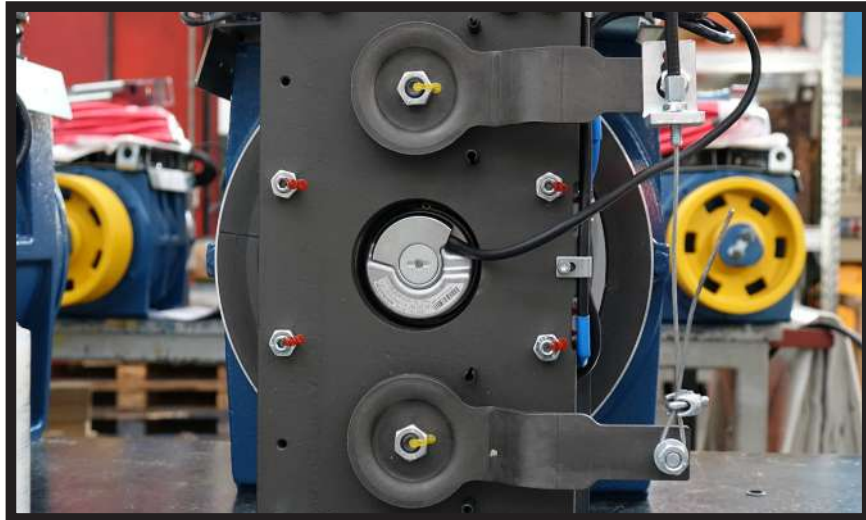


7.1 Connection of the cable to the brake levers

Insert the end of the cable into the lever holes. Tension and fix. Fold the end and secure with the rope clamp as shown in the figure. At the end, the result is as in the figures below.

MGV25S

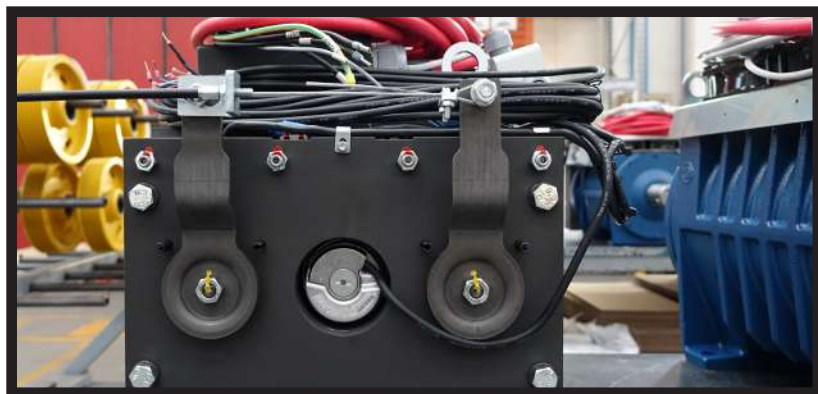
Fig. 15





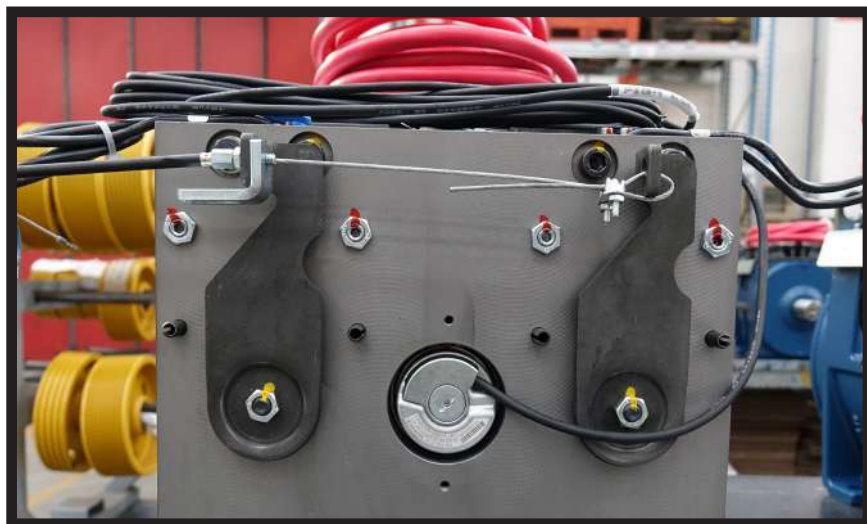
MGV25M

Fig. 16



MGV25ML-L

Fig. 17



7.2 Connection of the cable to the hand release lever

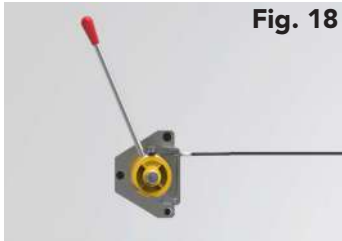
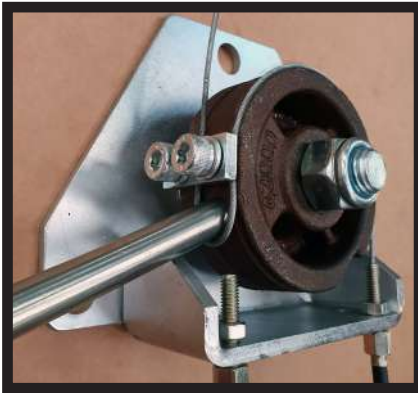


Fig. 18

Fix the lever to the wall with the bolts (not supplied). Connect the cable to the support as shown in Fig. 18.

Insert the other end of the cable into the screw hole. Tighten to stop. Fig. 19.

Fig. 19



7.3 Rescue System

By pulling the lever, the brake will open and the car will move in the direction of greatest unbalance.

To slow down the car, it's recommended to connect the phases together (short circuited connection).



8. OPERATION

8.1 Connections

Connect the motor, brake, and monitoring devices.

The connection must be made by qualified personnel in accordance with the applicable safety regulations. Installation and operation requirements and current national and international standards must be met.

8.2 Additional components

If third party additional components or options are installed, please refer to the information in the respective separate documentation provided.

8.3 General operation information

When operating the MGV25 unit, be sure to check that the following situations do not occur:

- Excessive operating temperature.
- Excessive and unusual noise.

If any irregularity occurs during operation, turn off the power immediately. Identify the cause of the malfunction by using the table in Chap. 9, containing a list of possible problems, causes and suggested remedies.



If the cause of the malfunction cannot be identified, or if the unit has been repaired using the means available, you should contact one of our service centres for a specialised service.

9. TROUBLESHOOTING, MAINTENANCE AND REPAIR

9.1 General information



Problems and malfunctions occurring during the warranty period, which are not precisely identified or which require work on the unit, must be referred to the manufacturer's Customer Service department.

Observe all safety rules.

Do not disassemble the motor on site.

The bearings are protected and do not require any additional lubrication under standard conditions of use.

Do not use high-pressure cleaners on the motor.

Montanari cannot guarantee or be held responsible for unauthorized operations on the unit, improper use, modifications made without its consent or the use of non-genuine spare parts.



When repairing problems or malfunctions, the unit must be put out of service in order to prevent unintentional start-up. Place a warning sign on the starting switch.

9.2 Traction/return sheave

Periodically, at least once a year, check the wear of the grooves in the traction sheave.

In case of slipping ropes or excessive wear, contact Montanari Giulio & C. for replacement instructions, always indicating the serial number.

9.3 Replacement of components

Instructions for the replacement of any component must be requested each time from the technical department specifying the serial number.

9.4 Problems, causes and solutions

Tab. 15

Diagnostic Table		
Problems	Causes	Solutions
The motor does not work	Motor phases are connected in the wrong way	Check the connection condition of the motor phases
	Wrong inverter configuration	Check the inverter settings
	Inverter defective	Replace the device
	Brake faulty	See below
	Motor mechanically locked	Contact Montanari Giulio & C.
	Motor connections loosened	Tighten the connections of the machine controller.
	Excessive temperature	See below
Brake system not working	Brake power supply wrong	Check the correct supply voltage of the brake coil.
	Brake system defective	Contact Montanari Giulio & C.
Excessive temperature	Cooling fan not working.	Replace the fan
	Cooling fan not correctly connected.	Check the voltage of the cooling fan. (230 V ac)
	PTC sensor defective	Contact Montanari Giulio & C.
	Wrong inverter settings	Check the inverter settings
Noise while travelling	Alignment of the motor with the deflection sheave incorrect.	Check and correct the alignment.
	Encoder defective	Replace encoder
	Wrong inverter settings	Check the inverter settings
	Bearing defective	Contact Montanari Giulio & C.



9.5 Maintenance and repair

9.5.1 General indications



The unit must only be used, maintained and repaired by authorized, properly trained and qualified personnel.

Compliance with the inspection and maintenance intervals is part of the conditions for the validity of the warranty.

9.5.2 Description of maintenance activities

Stop the unit and put it out of service. Place a warning sign on the start switch to prevent unintentional start.

Cleaning the unit.

Remove dirt on the unit with a hard brush.

Remove corrosion signs.

The unit must not be cleaned with high pressure washing equipment.

10. SPARE PARTS

10.1 General information



By keeping the main spare parts and wear parts in stock, the unit can always be used.

10.2 How to order spare parts

The manufacturer guarantees only genuine spare parts and accessories supplied by him.

Other parts not supplied by the manufacturer have not been tested or approved. The use of these parts can therefore compromise certain characteristics of the gearless machine and expose it to active and passive safety risks.



The manufacturer will not assume any responsibility and will not recognize warranty for damage caused by spare parts and accessories not supplied by the manufacturer himself.

When ordering spare parts, always specify:

- Order no. of the machine to which they must be applied;
- Description;
- Quantity.

To order spare parts, write to **service@montanarigiulio.com**.



Montanari Group

GEARLESS&GEARBOX
TRACTION MACHINES

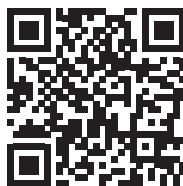
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