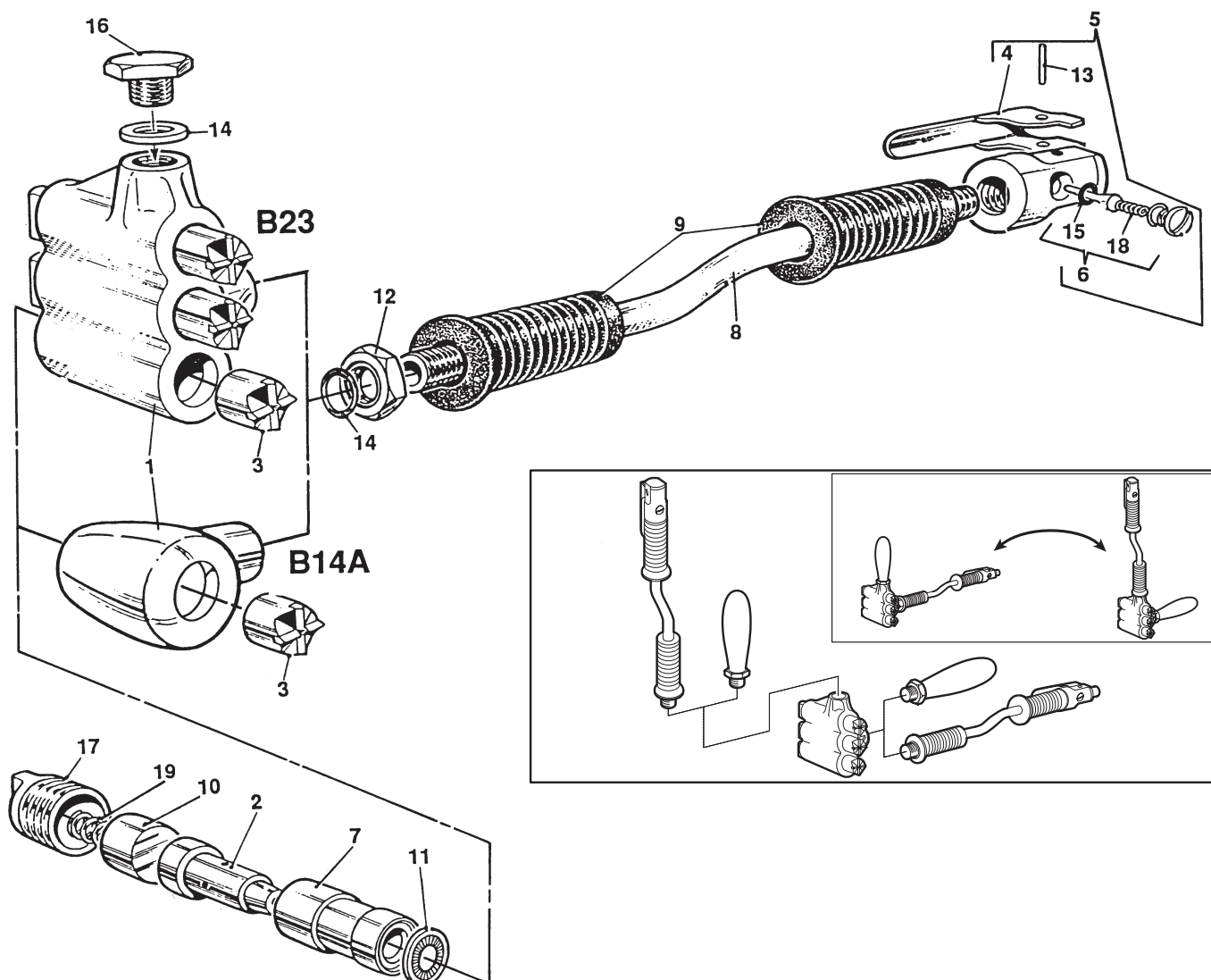


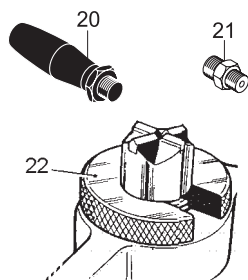


| Item | Part No      | Description                  | Qty |
|------|--------------|------------------------------|-----|
| 1    | 120.512      | Scaler body B23              | 1   |
| 1    | 120.513      | Scaler body B14A             | 1   |
| 2    | 143.528      | Piston B14A                  | 1   |
|      |              | Piston B23                   | 3   |
| 3    | 615 250545 0 | Cross bit, round shank B14A  | 1   |
|      |              | Cross bit, round shank B23   | 3   |
| 4    | 321.574      | Throttle lever               | 1   |
| 5    | 395.521      | Valve body assembly (4-6-13) | 1   |
| 6    | 399.745      | Valve stem set (15-18)       | 1   |
| 7    | 400.529      | Cylinder B14A                | 1   |
|      |              | Cylinder B23                 | 3   |
| 8    | 570.552      | Handle tube                  | 1   |
| 9    | 570.553      | Grip                         | 1   |
| 10   | 577.522      | Buffer ring B14A             | 1   |
|      |              | Buffer ring B23              | 3   |
| 11   | 595.553      | Brush seal B14A              | 1   |
|      |              | Brush seal B23               | 3   |
| 12   | 607.521      | Locknut                      | 1   |

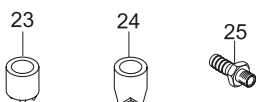
| Item | Part No | Description             | Qty |
|------|---------|-------------------------|-----|
| 13   | 637.116 | Roll pin                | 1   |
| 14   | 650.31  | Sealing washer B14A     | 1   |
|      |         | Sealing washer B23      | 3   |
| 15   | 658.239 | 'O' ring                | 1   |
| 16   | 671.538 | Cap B23                 | 1   |
| 17   | 671.539 | Threaded adapter B14A   | 1   |
|      |         | Threaded adapter B23    | 3   |
| 18   | 681.578 | Valve spring            | 1   |
| 19   | 681.600 | Compression spring B14A | 1   |
|      |         | Compression spring B23  | 3   |
|      |         | Nameplate               | 1   |



|            |                     |
|------------|---------------------|
| 6158727980 | Warning label       |
| 6159948780 | Safety instructions |
| 6159943820 | Operator's manual   |

**Accessories included**


| Item | Part No      | Description | Qty |
|------|--------------|-------------|-----|
| 20   | 615 576513 0 | Side handle | 1   |
| 21   | 615 720511 0 | Nipple      | 1   |
| 22   | 615 746529 0 | Washer      | 1   |

**Optional accessories**


| Item | Part No      | Description                             | Qty |
|------|--------------|-----------------------------------------|-----|
| 23   | 615 250546 0 | Pointed bit, round shank                | 1   |
| 24   | 615 250547 0 | Beryllium-copper cross bit, round shank | 1   |
| 25   | 615 705006 0 | 1/4" air hose nipple for 3/8" ID hose   | 1   |

**CHANGING THE CUTTER**

Clamp the body of the scaler in a soft-jawed chuck with the cutter pointing upwards. Position the washer (22) beneath the cutter (see drawing). Select a 4mm punch, insert it into the hole in the cutter and tap it lightly with a mallet to remove the cutter from the piston.

To fit the new cutter, position it in the piston and tap it lightly with a mallet on the cutting edge.

