

Assembly instructions

Item #	Tightening torque	Dir.	Glue
01-18	7,5 ft.lb - 10 Nm	↻	Loctite™ 222
34-26	11 ft.lb - 15 Nm	↻	
27-26	11 ft.lb - 15 Nm	↻	
01-33	11 ft.lb - 15 Nm	↻	Loctite™ 222

"Index No"	"Part Ref"	Description	Qty
A	2050547823	REGULATOR ASSEMBLY	
3		REGULATOR	1
4		O-RING 8.1x1.6	1
5		O-RING 8x1	1
6		SPRING RING WR9	1
7		VALVE STEM	1
8		O-RING 2x1	1
B	2050546343	VALVE KIT	
9		TIP VALVE	1
10		SPRING	1
C	2050547893	FRONT PLATE ASSEMBLY	
22		FRONT PLATE	1
23		PIN SPRING 3x4	1
24	6157580520	BEARING 10x26x8	1
25		WASHER	1
D	2050547903	REAR PLATE ASSEMBLY	
23		PIN SPRING 3x4	1
30		REAR PLATE	1
31	6157581380	BEARING 8x22x7	1
E	2050547913	MOTOR ASSEMBLY	
C	2050547893	FRONT PLATE ASSEMBLY	1
D	2050547903	REAR PLATE ASSEMBLY	1
26	6154261240	ROTOR	1
28	2050547803	BLADES (SET OF 4)	1
29	6154001510	CYLINDER	1

"Index No"	"Part Ref"	Description	Qty
F	2050546413	SMALL PARTS KIT	
6		SPRING RING WR9	1
8		O-RING 2x1	1
12		NEEDLE 2.5x11.8	1
14		O-RING 27x2	1
17		O-RING 17x2	1
21		RING	1
39		SPACER	1
40		O-RING 15.6x1.78	1
41		O-RING 15.6x1.78	1
G	2050547923	TUNE-UP KIT CP3000-5..., CP3030-5...	
2		SEAL	1
16		FELT	1
22		PAPER GASKET	1
28	2050547803	BLADES (SET OF 4)	1
1	2050541833	HANDLE ASSY (incl. Part # 15)	1
11	2050541493	SAFETY LEVER	1
13	2050553623	AIR CONTROL RING 15 000RPM	1
	2050553603	AIR CONTROL RING 18 000RPM	1
	2050553593	AIR CONTROL RING 20 000RPM	1
15		REAR CAP	1
18	2050542533	INLET ASSY	1
27	6156080510	ROTOR NUT	1
32	6154600430	BLOCK PLATE	1
33	2050542543	COVER	1
34	6155230230	COLLET HOLDER SIAL 200	1
35	6156071540	COLLET NUT SIAL200	1
36	2050548193	SPANNER	2
	6158727980	WARNING STICKER	1

	6159948750	Safety instructions
	2050549333	Operator's manual

Recommended collets

1/8" (2,4 to 3,2mm) 200 series	6155260610	5/16" (7,2 to 8mm) 200 series	6155260640
2-1/4" (5,2 to 6mm) 200 series	6155260620	3/8" (8,7 to 9,5mm) 200 series	6155260650
1/4" (5,55 to 6,35mm) 200 series	6155260630		