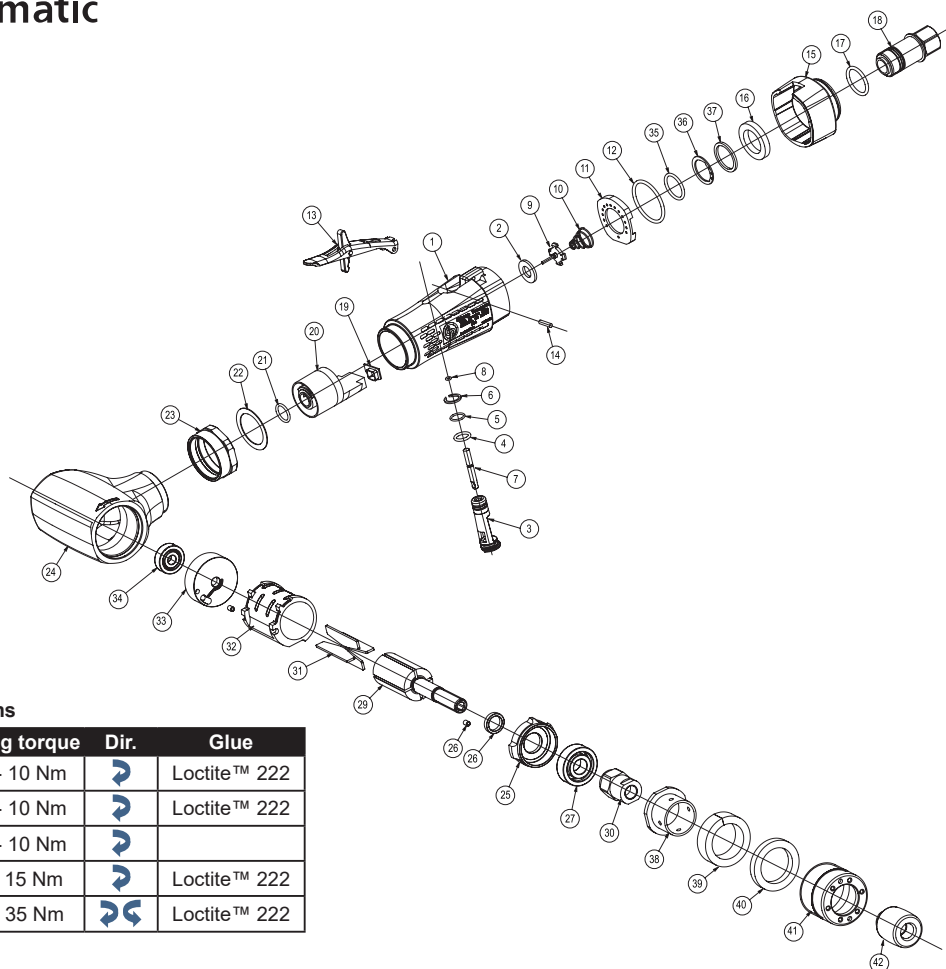



Assembly instructions

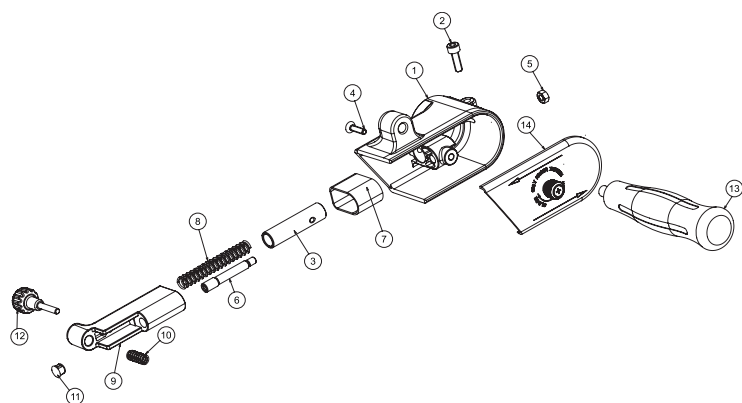
Item #	Tightening torque	Dir.	Glue
01-18	7.5 ft.lb - 10 Nm		Loctite™ 222
29-30	7.5 ft.lb - 10 Nm		Loctite™ 222
29-40	7.5 ft.lb - 10 Nm		
24-36	11 ft.lb - 15 Nm		Loctite™ 222
1-23-24	26 ft.lb - 35 Nm		Loctite™ 222

Index No	Part Ref	Description	Qty
A	6154600400	Regulator Assembly	
3		Regulator	1
4		O-Ring 8.1x1.6	1
5		O-Ring 8x1	1
6		Spring Ring Wr9	1
7		Valve Stem	1
8		O-Ring 2x1	1
B	2050546343	Valve Kit	
9		Tip Valve	1
10		Spring	1
C	2050547893	Front Plate Assembly	
25		Front Plate	1
26		Pin Spring 3x4	1
27	6157580520	Bearing 10x26x8	1
28		Washer	1
D	2050547873	Rear Plate Assembly	
26		Pin Spring 3x4	1
33		Rear Plate	1
34	6157581390	Bearing 6x19x6	1
E	2050547883	Motor Assembly	
C	2050547893	Front Plate Assembly	1
D	2050547873	Rear Plate Assembly	1
29	6154261220	Rotor	1
31	2050547793	Blades (Set of 4)	1
32	6154001490	Cylinder	1
F	2050546413	Small Parts Kit	
6		Spring Ring Wr9	1
8		O-Ring 2x1	1
12		O-Ring 27x2	1
14		Needle 2.5x11.8	1
17		O-Ring 17x2	1
21		O-Ring 10.5x1.5	1
35		Ring	1
36		Spacer	1
37		O-Ring 15.6x1.78	1

Index No	Part Ref	Description	Qty
G	2050547863	Tune-Up Kit	
2		Seal	1
16		Felt	1
22		Gaskets (x2)	1
31	2050547793	Blades (Set of 4)	1
Other Parts			
1	2050547773	Handle Assy (Incl. Part # 15)	1
11	6155740640	Air Control Ring	1
13	2050541493	Safety Lever	1
15		Rear Cap	1
18	2050542533	Inlet Assy	1
19	6153212410	Insert	1
20	6156561900	Rubber Gasket	1
23	6157301890	Nut	1
24	6155653220	Motor Housing	1
30	6156080520	Rotor Nut	1
35	6154600420	Block Plate	1
36	2050547413	Cover	1
38	6154600420	Block Plate 400W	1
39	2050549973	Felt	1
40	2050549963	Ring Felt	1
41	6156731430	Cover 7° 400W	1
42	6159901840	Wheel For 400W Belt Sander	1
	2050500263	4mm Hex. Wrench (Not Shown)	1



6158727980	Warning label
6159948770	Safety instructions
2050552743	Operator's manual



Index No	Part Ref	Description	Qty
H	2050547953	Guard Support 18" W/ Handle	
1		Guard Support	1
2		Screw	1
4		Screw	1
5		Hex Nut	1
6		Guide Post	1
7		Dust Cover	1
8		Spring	1
9		Arm	1
10		Spring	1
11		Plug	1
12		Knob	1
13		Handle	1
14	2050545823	Cover Assembly	1
I	2050546323	Small parts kit 12" Guard	
		Include 2, 4, 5, 6, 7, 8, 10, 11, 12	

Recommended accessories

Pics	Part Ref	Description	Qty
	2050545453	Contact Arm 5/8" To 3/4"x 18" (16 to 19 x 457 mm)	
	2050546433	Wheel Assy 5/8" (16 mm)	1
	2050546263	Platten Pad (Set of 10) (1/2" x 1.97" - 19,5x54mm) - Use Loctite™ 411 Or Equivalent	1
	2050545463	Contact Arm 1/2"x18" (13 x 457 mm)	
	2050550273	Wheel Assy 1/2" (13 mm)	1
	2050546233	Platten Pad (Set of 10) (1/16" x 1-15/16" - 17,5x49mm) - Use Loctite™ 411 Or Equivalent	1
	2050545473	Contact Arm 1/8" To 1/2" x 18" (3 to 13 x 457 mm)	
	2050546473	Wheel Assy 1/8" (3 mm)	1
	2050545483	Contact Arm 1/2"x 18" (13 x 457 mm)	
	2050546483	Wheel Assy 1/2" (13 mm)	1
	2050546283	Platten Pad (Set of 10) (1/2" x 2-1/8" - 12,5x54mm) - Use Loctite™ 411 Or Equivalent	1
	2050545493	Contact Arm 1/4"x18" (6 x 457 mm)	
	2050546493	Wheel Assy 1/4" (6 mm)	1
	2050546253	Platten Pad (Set of 10) (5/16" x 2.05" - 7,5x52mm) - Use Loctite™ 411 Or Equivalent	1
	2050545503	Contact Arm 1"x18" (25 x 457 mm)	
	2050546423	Wheel Assy 1" (25 mm)	1
	2050546293	Platten Pad (Set of 10) (26x55mm) - Use Loctite™ 411 Or Equivalent	1