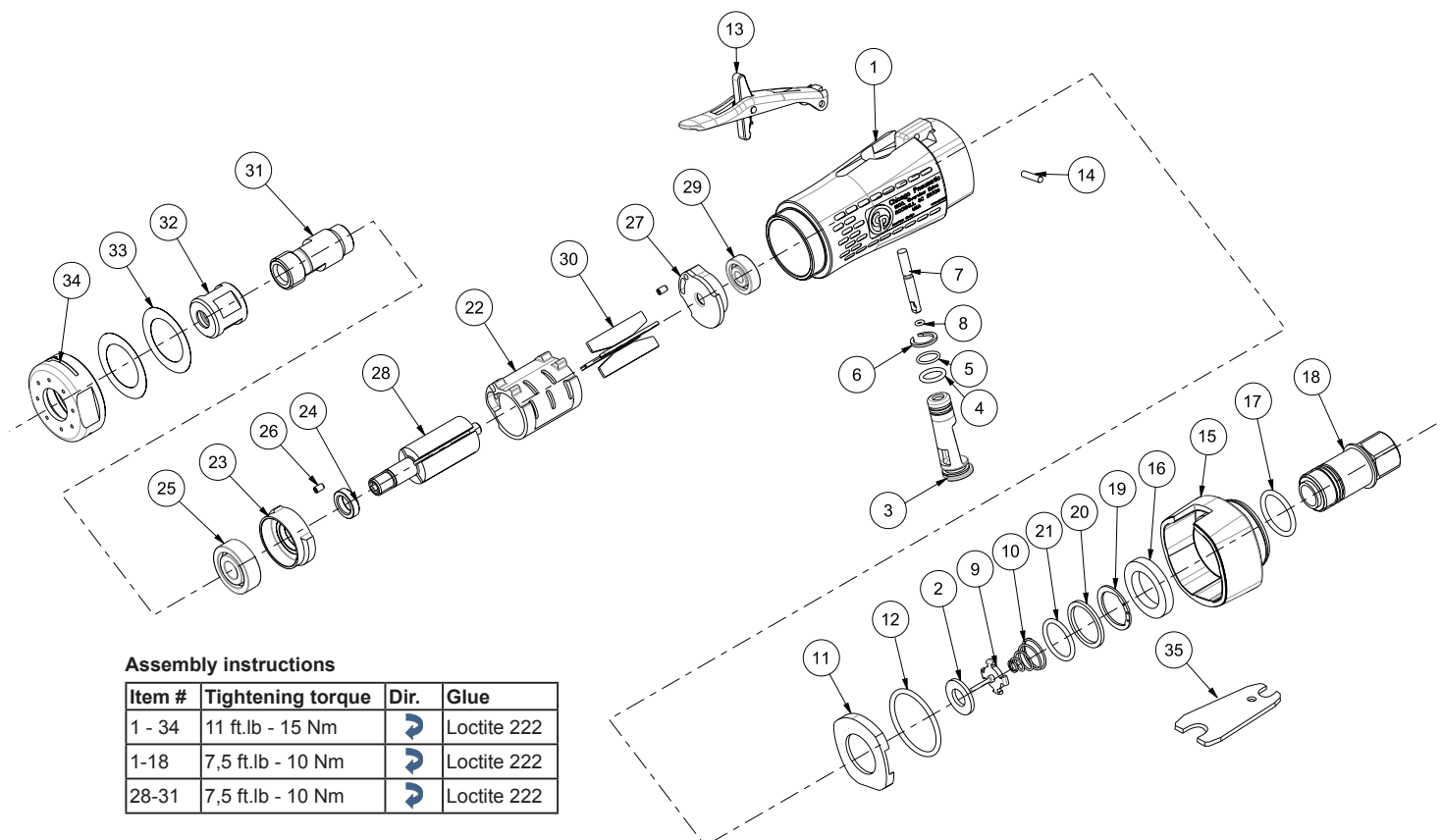



Assembly instructions

Item #	Tightening torque	Dir.	Glue
1 - 34	11 ft.lb - 15 Nm	↻	Loctite 222
1-18	7,5 ft.lb - 10 Nm	↻	Loctite 222
28-31	7,5 ft.lb - 10 Nm	↻	Loctite 222

Index No	Part Ref	Description	Qty
A	6154600400	REGULATOR ASSEMBLY	
3		REGULATOR	1
4		O-RING 8.1x1.6	1
5		O-RING 8x1	1
6		SPRING RING WR9	1
7		VALVE STEM	1
B	2050546343	VALVE KIT	
9		TIP VALVE	1
10		SPRING	1
C	2050546353	FRONT PLATE ASSEMBLY	
23		FRONT PLATE	1
24		WASHER	1
25	6157581380	BEARING 8x22x7608Z	1
26		PIN SPRING 2.5x4	1
D	2050546383	REAR PLATE ASSEMBLY	
26		PIN SPRING 2.5x4	1
27		REAR PLATE	1
29	6157580630	BEARING 5x16x5625ZZ	1
E	2050546393	MOTOR ASSEMBLY	
C	2050546353	FRONT PLATE ASSEMBLY	1
D	2050546383	REAR PLATE ASSEMBLY	1
22	6154001500	CYLINDER	1
28	6154261210	ROTOR	1
30	2050547783	BLADES (SET OF 4)	1

Index No	Part Ref	Description	Qty
F	2050546413	SMALL PARTS KIT	
6		SPRING RING WR9	1
8		O- RING 2x170	1
12		O-RING 27x2	1
14		NEEDLE 2.5x11.8	1
17		O-RING 17x2	1
19		EXTERNAL RING	1
20		SPACER	1
21		O- RING 15.6x1.78	1
		O-RING 10.5x1.5 (for rear exhaust type)	1
G	2050546403	TUNE-UP KIT CP3000, CP3030	
2		SEAL	1
16		FELT	1
30	2050547783	BLADES (SET OF 4)	1
		PAPER GASKET FOR CP3030	1
1	2050547773	HANDLE ASSY (incl. Part # 15)	1
11	6159700940	PLATE	1
13	2050541493	SAFETY LEVER	1
15	2050541863	REAR CAP	1
18	2050542533	INLET ASSY	1
31	6155260590	COLLET HOLDER 1/4" SIAL 300	1
32	6156060440	COLLET NUT SIAL300	1
33	2050549613	GRID	2
34	2050549593	COVER 25 000RPM	1
	2050549603	COVER 30 000RPM	1
35	2050548063	SPANNER	2
	6155260590	COLLET 1/4" (not shown)	1
	6158727980	WARNING STICKER	1

	6159948750	Safety instructions
	2050549333	Operator's manual

Recommended collets

3/64" (0,4 to 1,2 mm) 300 series	6155260520	3/16" (3,95 to 4,75 mm) 300 series	6155260570
5/64" (1,2 to 2 mm) 300 series	6155260530	7/32" (4,75 to 5,55 mm) 300 series	6155260580
3/32" (1,7 to 2,5 mm) 300 series	6155260540	1/4" (5,55 to 6,35 mm) 300 series	6155260590
1/8" (2,4 to 3,2 mm) 300 series	6155260550		
5/32" (3,16 to 3,96 mm) 300 series	6155260560		