



EVISA E65.R



The lubricated rotary vane pumps EVISA are designed to be used in a wide range of industrial and healthcare applications.

They can run continuously from atmospheric pressure to ultimate vacuum.

They are silent and extremely robust.

- Single stage vacuum pump with the end vacuum of $6 \cdot 10^{-2}$ mbar
- Compactness and noise level optimized for an easy integration in machines
- High water vapor pumping capacity with finely adjustable gas ballast
- Designed for light onsite maintenance without piping disconnection
- Integrated oil mist filter on the exhaust
- IE3 motor

Technical characteristics

			50 Hz	60 Hz
E65.R HV	Nominal flow rate m ³ .h ⁻¹ - cfm		68 - 40	81,6 - 48
	PNEUROP pumping speed ⁽¹⁾ m ³ .h ⁻¹ - cfm		65 - 38,2	78 - 45,9
	Pumping speed at 1 mbar inlet pressure ⁽¹⁾ m ³ .h ⁻¹ - cfm		40 - 23.5	48 - 28,2
	Without gas ballast	End vacuum mbar - torr	≤ 6.10 ⁻² - 4,5.10 ⁻²	≤ 6.10 ⁻² - 4,5.10 ⁻²
		End vacuum mbar - torr	≤ 5.10 ⁻¹ - 3,8.10 ⁻¹	≤ 5.10 ⁻¹ - 3,8.10 ⁻¹
	Opened gas ballast 3 rotations	Water vapor permitted maximum pressure mbar - torr	50 - 37,5	42 - 31,5
		Water vapor capacity kg.h ⁻¹	2	1,9
	Fully opened gas ballast	End vacuum mbar - torr	≤ 3 - 2,3	≤ 3 - 2,3
		Water vapor permitted maximum pressure mbar - torr	80 - 60	67 - 50
		Water vapor capacity kg.h ⁻¹	3	3
E65.R	Without gas ballast	End vacuum mbar - torr	≤ 3 - 2,3	≤ 3 - 2,3
		End vacuum mbar - torr	≤ 5 - 3,8	≤ 5 - 3,8
	Fully opened gas ballast	Water vapor permitted maximum pressure mbar - torr	49 - 36,7	43 - 32,2
		Water vapor capacity kg.h ⁻¹	1,7	1,7
		100 % synthetic oil	MV99S	MV99S
Oil capacity l - qt		3 - 3,2	3 - 3,2	
Noise level dB(A)		67	72	

⁽¹⁾ Measurements according to PNEUROP 6602 specifications - 20°C

Versions

GEOGRAPHIC ZONE		EUROPE	ASIA MIDDLE-EAST	SOUTH AMERICA	USA	JAPAN
Electrical motor	Number of phases	3	3	3	3	3
	Voltage V	230 / 400	220 / 380	190 / 380	208-230 / 460	200 / 380
	Period Hz	50	60	50	60	50/ 60
	Motor power	1,50 kW	1,80 kW	1,50 kW	3 HP	1,50 / 1,80 kW
	Rotation speed min^{-1}	1500	1800	1500	1800	1500/1800
Inlet connection ⁽²⁾		1"1/4 BSP	1"1/4 BSP	1"1/4 NPT	1"1/4 NPT	1"1/4 BSP
Outlet connection ⁽³⁾		1" 1/4 BSP	1" 1/4 BSP	1" 1/4 NPT	1" 1/4 NPT	1"1/4 BSP
Weight with oil kg - lb		63,4 - 139,8	71,6 - 157,9	78,5 - 173,1	78,5 - 173,1	63,4 - 139,8

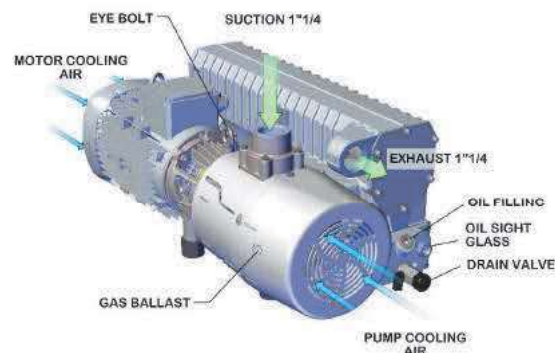
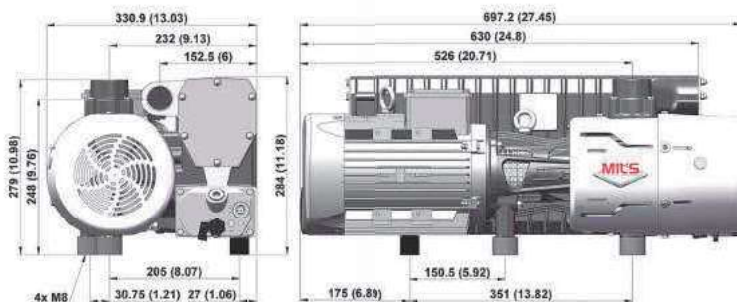
⁽²⁾ DN 40 ISO-KF adaptation flange can be supplied, see accessories

⁽³⁾ DN 40 ISO-KF connector can be supplied, see accessories

Specifications are subject to be changed without notice.

Lubricated rotary vane vacuum pumps

Dimensions mm (inch)



References

	E65.R HV		E65.R	
	WITH GAS BALLAST	WITHOUT GAS BALLAST	WITH GAS BALLAST	WITHOUT GAS BALLAST
EUROPE 3ph, 230/400V-50Hz	824247	824248	824245	824246
SOUTH AMERICA/ USA 3ph, 190/380V-50Hz, 208-230/460V-60Hz	824255	824256	824253	824254
ASIA / MIDDLE-EAST 3ph, 220/380V-60Hz	824263	824264	824261	824262

JAPAN version - Contact us

Oxygen version available - Contact us

HV Accessories - KF connection



1 Suction filter DN40KF - Type 100

Suction flange DN40KF		625018
1 Suction filter DN40KF - Type 100	Paper cartridge	625009
	Polyester cartridge	625010
	Carbon cartridge	625011
Aluminium clamping ring DN40KF		361639
Stainless steel / Viton DN40KF centering ring		361642
Stainless steel DN40KF hose - 0,5 m		361646
Stainless steel DN40KF hose - 1 m		361647
Elbow DN40KF		333818
Equal T-square DN40KF		333819
Manual ball valve DN40KF		333820
Solenoid valve DN40KF		333821
Exhaust adapter 1"1/4 BSP - DN40KF		625109

Maintenance kits

3 000 hour usual maintenance
with silicone o'ring for oil mist filter

724601

3 000 hour usual maintenance
with viton o'ring for oil mist filter

724602

12 000 hour preventive maintenance

724603

Oxygen version maintenance available - Contact us



3 000 hour usual
maintenance



12 000 hour
preventive
maintenance

Specifications are subject to be changed without notice.



Accessories and Options

1	Oil Level Safety (OLS) with float	625369	
	PT100 temperature sensor	625021	
NC bimetal temperature safety - opening at 120°C - Max 24V		625022	
2	1"1/4 BSP suction filter Type 126	Paper cartridge	706192
		Polyester cartridge	709398
		Carbon cartridge	710521
Ø126 vacuum gauge fitted on filter		617536	
1"1/4 BSP polyester/carbon double filtration 126PO + 126CH		670617	
Adjusting valve fitted on T-square		713841	
3	Liquid trap 125 120 m³.h⁻¹ 1"1/4 BSP	Aluminium head / plexiglass cylinder / without mechanical float	724797
		Aluminium head / plexiglass cylinder / with mechanical float	724798
		Aluminium head / Pyrex cylinder / without mechanical float	724811
		Aluminium head / Pyrex cylinder / with mechanical float	724812
		Stainless steel head / Pyrex cylinder / without mechanical float	724799
		Stainless steel head / Pyrex cylinder / with mechanical float	724800
		Pyrex bottle 250 ml under trap assembly	615441
		Pyrex bottle 500 ml under trap assembly	615442
		Pyrex bottle 1000 ml under trap assembly	615443
Electro-pneumatic automatic drain with control board		816002	
Electrical automatic drain with control board		816003	
Vacuum hose (0,6 m) MF 1"1/4 BSP		670650	
Vacuum hose (1 m) MF 1"1/4 BSP		607058	
Vacuum hose (1,5 m) MF 1"1/4 BSP		610457	
Suction hose (1m) MM 1"1/4 with no return valve		770152	
Exhaust double elbow mounting		625480	
Base frame assembly height 150 mm		625209	
4	Elevated base frame (H=525 mm)	For 1 pump	625210
		For 2 pumps	625211
		For 3 pumps	625212
Direct starter (wall mounting)	Without regulation contact 3-ph 400V	770496	
	Without regulation contact 3-ph 230V	770498	
	With regulation contact LG7 3-ph 400V	710423	
	With regulation contact LG7 3-ph 230V	710432	
Control board with FLEEXO solenoid valve 3-ph ,400V + N for warm up and degasing cycle		770813	
Control board with FLEEXO solenoid valve 3-ph ,400V + N for degasing cycle		770820	



1 Oil Level Safety



2 suction filter
type 126



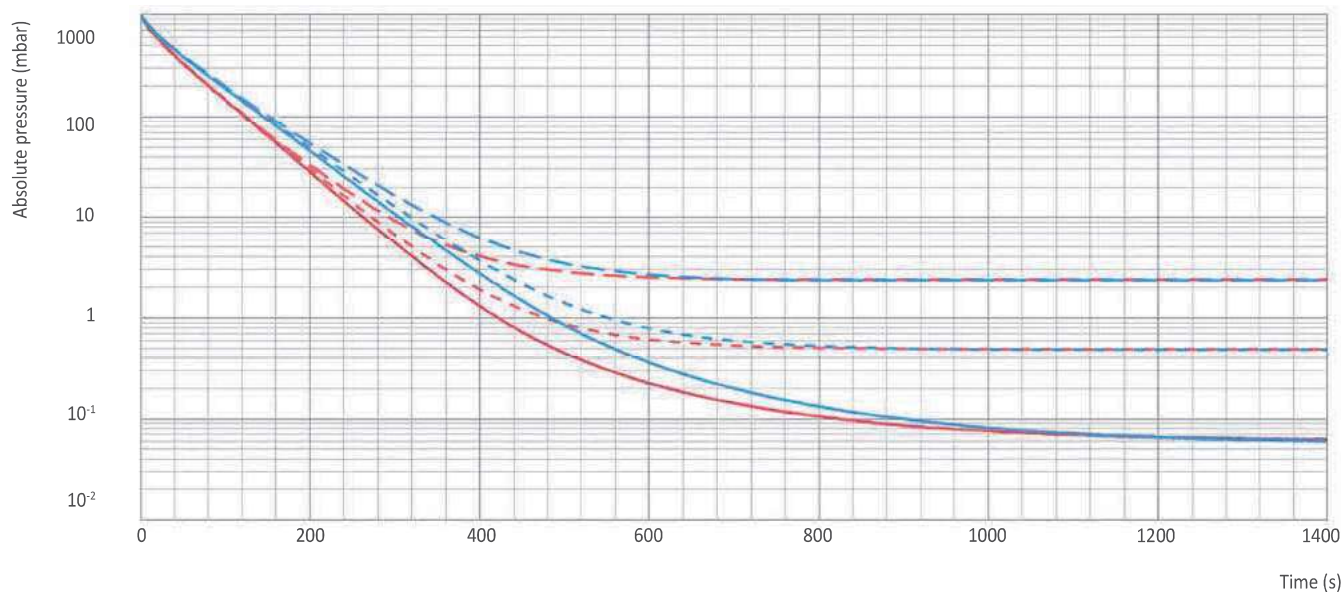
3 Liquid trap 125
with mechanical
stop and
optional bottle



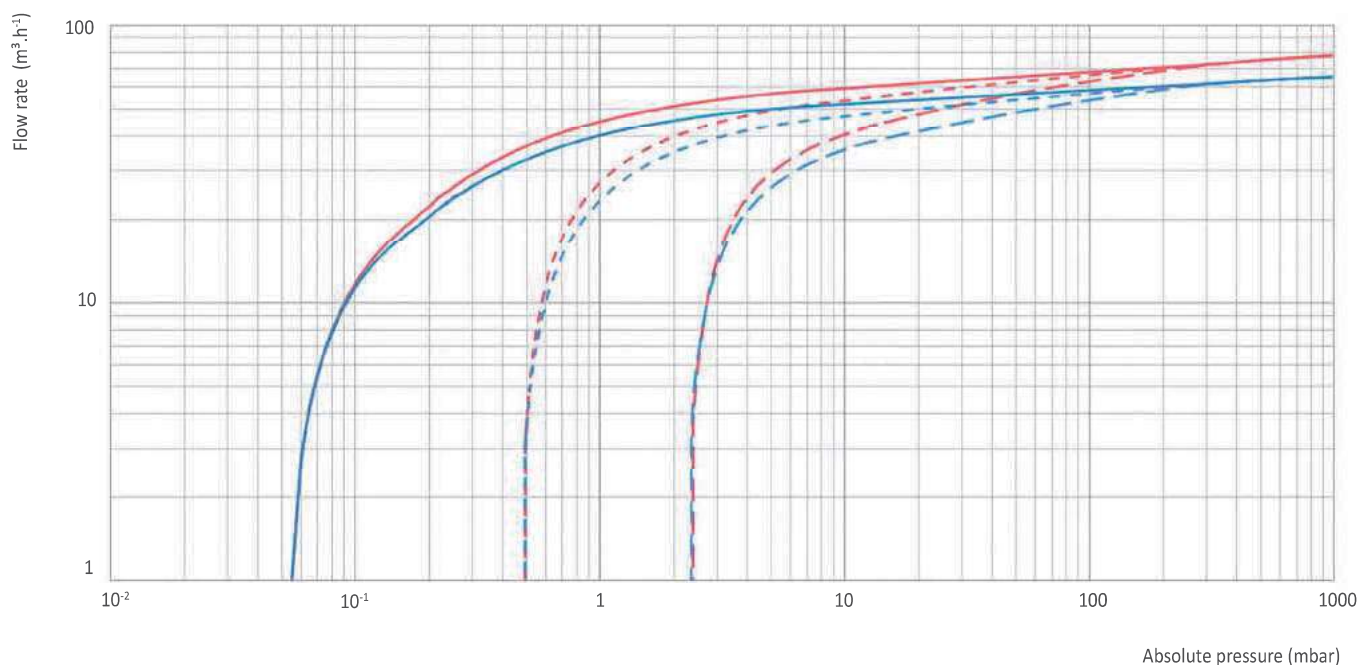
4 Elevated base frame
for 2 pumps

Lubricated rotary vane vacuum pumps

Pumping speed on 1000 l vessel



Performance curves



— 60 Hz - Without gas ballast - - 60 Hz - opened gas ballast 1,5 rotation - - 60 Hz - Fully opened gas ballast
 — 50 Hz - Without gas ballast - - 50 Hz - opened gas ballast 1,5 rotation - - 50 Hz - Fully opened gas ballast