

# A SIMPLE HANDLING – AN EASY WORK – A QUICK OPERATING AND NOT EXPENSIVE.

## BINDING MACHINE – WORKING PROCESS

1-Roll up the binding wire (preferred a stainless steel wire  $\varnothing 1,2$  mm) on the coil A3-2001 A by operating clockwise the handle 1890 (see the arrow). But before be sure to have fixed the end of the arrow to one of the coil legs – opposite side of the handle.

2-Tighten the knurled nut A5-2013, to have a light braking of the coil. This process allows a pressure regulating of the wire, indispensable for a good binding.

3-Put the coil wire on the roller A4-2004, then on the guiding rod wire A3-2009-3 and fix it around the screw A5-2014. This screw A5-2014 was used to fix the winding tube A3-2003 on the support axis A3-2008.

4-Put the wire (which is tied up to the screw) on the coupling, with regard to the dotted line on the drawing and hold it in position.

5-Handle the machine clockwise around the support axis A3-2008 (see the arrow), seizing it by the coil A3-2001<sup>A</sup> which will unroll alone. Guide the wire so that it can make a tight nautserving by closing the coupling.

6-At the end of the binding wire, cut the two ends of the wire 2 cm too long and couple these two ends by torsion with a pliers. Fold up the twist on the coupling shank.

7-Then bring the apparatus at its starting place and foresee a space “e” adequate to realise a new binding.

