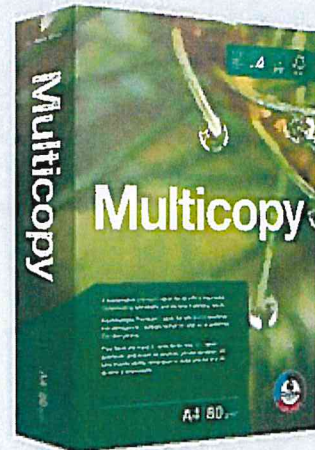


# Multicopy

by Stora Enso

Multicopy is a bright white multipurpose paper for all your office machines. It has excellent runnability and great print results in colour as well as black and white. Multicopy is also ideal for preprint.

Multicopy is available in cut size and folio sheets.



Technical information Target values	Method	75 g/m <sup>2</sup>	80 g/m <sup>2</sup>	90 g/m <sup>2</sup>	100 g/m <sup>2</sup>	115 g/m <sup>2</sup>	160 g/m <sup>2</sup>
Moisture content, %		4.3/4.5	4.3/4.5	4.3/4.5	4.3/4.5	4.3/4.5	4.3/4.5
Cut sizes / Folio sheets	ISO 267						
Thickness, µm	ISO 534	101	105	116	127	144	196
Smoothness Brändstad, µm/m	ISO 8791-2	200	160	160	160	160	160
Opacity, %	ISO 2471	91	92	94	95	97	99
CE Whiteness, %	ISO 11476	166	168	168	168	168	168
ISO Brightness, %	ISO 2470-1	101	101	101	101	101	101
ColorLock labelled		Yes	Yes	Yes	Yes	Yes	Yes
Ageing permanent	ISO 9706	Yes	Yes	Yes	Yes	Yes	Yes
TCF - Totally Chlorine Free		Yes	Yes	Yes	Yes	Yes	Yes
Nordic Ecolabel (Swan)	Licence No 3044 0044	Yes	Yes	Yes	Yes	Yes	Yes
EU Ecolabel (EU Flower)	Licence No 5501107	Yes	Yes	Yes	Yes	Yes	Yes
FSC® certified	CoC, see below	Yes	Yes	Yes	Yes	Yes	Yes



Nymölla Mill is certified according to ISO 9001, ISO 14001, ISO 50001 and is EMAS registered (EU's Eco Management and Audit Scheme). The mill also has Chain of Custody certification according to FSC® (FSC® trademark license code: FSC®C015932) and PEFC™ (PEFC™ logo license registration number: PEFC/02-31-86).

Updated: 9 December 2016



storaenso

PRODUCT Multicopy, 75-160 g/m<sup>2</sup>

COMPANY Stora Enso, Division Paper

MILL Nymölla Mill

Information gathered from 1 Jan 2020 to 31 Dec 2020 Date of issue 30 Apr 2021

## ENVIRONMENTAL PRODUCT DECLARATION FOR PAPER

### ENVIRONMENTAL MANAGEMENT

Certified environmental management system at the mill and the wood supply unit: ISO 14001 and EMAS

Company systems ensure traceability of the origin of wood: YES  NO  100% RECOVERED PAPER

Certified Chain of Custody system in place: PEFC<sup>TM</sup> and FSC<sup>®</sup>

<https://www.storaenso.com/en/products/paper/paper-sustainability>

### ENVIRONMENTAL PARAMETERS

The figures are based on methods and procedures of measurement approved by the local (or national) environmental regulators at the production site.

The figures include both paper and pulp production.

<b>Water</b>	COD	25,8	kg/tonne
	AOX	0,005	kg/tonne
	NTot	0,123	kg/tonne
	PTot	0,010	kg/tonne

<b>Air</b>	SO <sub>2</sub>	1,23	kg/tonne
	NO <sub>x</sub>	1,22	kg/tonne
	CO <sub>2</sub> (fossil)	0	kg/tonne

Solid waste landfilled 0,09 BDkg/tonne

Purchased electricity consumption  
/tonne of final product 1166 kWh

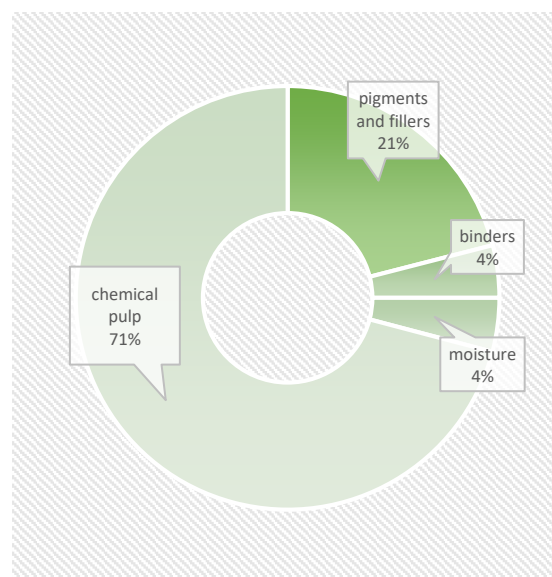
### MORE INFORMATION

Contact Carina Larsson

Address Stora Enso Paper, Nymölla Mill

SE-295 80 Nymölla, Sweden

### PRODUCT COMPOSITION



This product contains biomass carbon, equivalent to 1300 kg of CO<sub>2</sub> per tonne of product.

Phone +46 (0)1046 440 00

e-mail carina.larsson@storaenso.com

FSC<sup>®</sup> trademark license code: FSC<sup>®</sup> C015932

PEFC<sup>TM</sup> logo license registration number: PEFC/02-31-86

The information contained in this Paper Profile is confidential information belonging to Stora Enso. You may not publish or disclose this information to any third party without Stora Enso's written permission.

More information about Paper Profile can be found on [www.paperprofile.com](http://www.paperprofile.com)



# EU Ecolabel Certificate

**Ecolabelling Sweden  
has awarded the EU Ecolabel licence to:**

Graphic paper products with  
the trade names specified in **Product Specification  
Annex** for the EU Ecolabel standard contract no SE/011/001  
issued 31 December 2019 and held by

**Stora Enso Paper AB, Nymölla Mill**

The product covered by the licence fulfils the ecological criteria for  
“*Graphic Paper*” (EU) 2019/70, valid from 11-01-2019 until 31-12-2024.

Stockholm, 31 December 2019,  
Ecolabelling Sweden

Ragnar Unge, CEO, Ecolabelling Sweden

This certificate is only valid together with the licence/registration number: SE/011/001





Annex  
SE/011/001  
21 June 2021

**PRODUCT SPECIFICATION ANNEX TO EUROPEAN ECO-LABEL  
STANDARD CONTRACT NUMBER SE/011/001**

**The Competent Body:** Ecolabelling Sweden Ltd, Box 3811,4 100 64 Stockholm, Sweden

**The Contract Holder:** Stora Enso Paper AB, Nymölla Mill, SE-295 80 Nymölla, Sweden

The Standard Contract (SE/011/001) signed by both parties covers the terms of use of the community eco-label on the copying and graphic paper manufactured by Stora Enso Paper AB, Nymölla Mill in the following manufacturing site. The trade names are listed under the manufacturing plant accordingly.

Specification of the products including trade names and address of the manufacturing plant

**Stora Enso Paper AB, Nymölla Mill, SE-295 80 Nymölla, Sweden**

AllOffice	LumiSet	Sky Copy
4 CC	LumiSet S	Sky Laser
Aro	Multicopy	Sky Speed
BergaSuperiorPreprint	Multicopy Presentation	Staples Multiuse
BergaClassicPreprint	Multicopy Zero	Staples Premium
BergaJet N	Multilaser	Superior
BergaMail+	Nordic Office	Superior Jet
Berga Laser	Ocean	Tecno speed
Canon Red Label Superior	Office Depot Everyday	Tecno pro laser
Canon Black Label Zero	Oxford Optik Paper	Tecno star
Canon Orange Label Zero	Otto Classic	Woodland Trust
Canon Yellow Label	Otto Speed	Xerox Business
Clio	Plano Dynamic	Xerox Performer
Clio Pro	Plano Speed	Xerox Premier
Image Business	Plano Superior	Xerox premier Pure TCF
Image Volume	Plano Universal	ZOOM
Juwel80 Basic	Print&Go	ZOOM Image
Juwel80 Premium	Pro Office Basic	ZOOM Extra
Laser Copy Gold	Pro Office Business	
Laser Copy Standard	Pro Office Professional	
Lyreco	Quantore Multiprint	

**Approval**

This annex is approved to be a part of the Standard Contract (SE/011/001) covering the terms of use of the community eco-label on the graphic paper manufactured by Stora Enso Paper AB, dated 31 December 2019 and that is valid until 31 December 2024, Commission Decision (EU) 2019/70 of 11 January 2019.

Stockholm, 21 June 2021

Ulla Sahlberg  
Ecolabelling Sweden (Swedish Competent Body)



Annex  
SE/011/001  
21 June 2021

# FSC® CHAIN OF CUSTODY CERTIFICATE

Certificate No:  
DNV-COC-000020 DNV-CW-000020  
Issue Number:  
8.0

Initial certification date:  
04 April, 2011

Validity:  
04 April, 2016 - 03 April, 2021

The validity of this certificate shall be verified on [www.info.fsc.org](http://www.info.fsc.org)

This is to certify that

## STORA ENSO PAPER OY

Kanavaranta 1, 00160 Helsinki, Finland  
and the sites as mentioned in the Appendix accompanying this Certificate

has been found to conform to FSC standards:

**FSC-STD-40-004 ver 3.0, FSC-STD-40-005 ver 3.1,  
FSC-STD-40-003 ver 2.1, FSC-STD-40-007 ver 2.0**

This certificate is valid for the following Scope:

Production and sales of pulp and paper (FSC Mix, FSC Recycled, FSC Controlled Wood), Credit and Percentage system.

A list of the certificated products can be obtained from the FSC database, [www.info.fsc.org](http://www.info.fsc.org).

This certificate itself does not constitute evidence that a particular product supplied by the certificate holder is FSC-certified (or FSC Controlled Wood). Products offered, shipped or sold by the certificate holder can only be considered covered by the scope of this certificate when the required FSC claim is clearly stated on invoices and shipping documents.

Place and date:  
**Solna, 28 March, 2018**



The mark of  
responsible forestry

For the issuing office:  
**DNV GL – Business Assurance  
Sweden AB**

**Ann-Louise Pätt**  
Management Representative

Certificate No: DNV-COC-000020 DNV-CW-000020  
Place and date: Solna 28 March, 2018

## Appendix to Certificate

### STORA ENSO PAPER OY

Locations included in the certification are as follows:

Site Name	Address
Anjala Mill, Stora Enso Publication Papers Oy Ltd	Anjala Mill, 46900 Inkeroinen, Finland
Dawang Mill, Stora Enso Huatai (Shandong) Paper Co Ltd	Dawang Town, Guangrao, 257335 Dongying City Shandong, China
Hylte Mill, Stora Enso Paper AB	Hylte Mill, 314 81 Hyltebruk, Sweden
Kvarnsveden Mill, Stora Enso Paper AB	Kvarnsveden Mill, 781 83 Borlänge, Sweden
Langerbrugge Mill, Stora Enso Langerbrugge NV	Wondelgemkaai 200, 9000 Gent, Belgium
Lumipaper, Lumipaper Ltd	The Airfield, Norwich Road, Mendlesham, Stowmarket, Suffolk, IP14 5ND, United Kingdom
Lumipaper, Lumipaper NV	Haven 1204, 9130 Kallo, Belgium
Maxau Mill, Stora Enso Maxau GmbH	Mitscherlichstraße, 76187 Karlsruhe, Germany
Nymölla Mill, Stora Enso Paper AB	Nymölla Mill, 295 80 Nymölla, Sweden
Oulu Mill, Stora Enso Oulu Oy	Nuottasaarentie 17, 90400 Oulu, Finland
Sachsen Mill, Stora Enso Sachsen GmbH	Am Schanzberg 1, 04838 Eilenburg, Germany
Veitsiluoto Mill, Stora Enso Veitsiluoto Oy	Veitsiluoto Mill, 94800 Kemi, Finland

# CHAIN OF CUSTODY CERTIFICATE

Certificate No:  
88484-2010-AE-FIN-FINAS

Initial certification date:  
18 November 2010

Valid:  
01 February 2016 - 30 June 2019

This is to certify that

## **Stora Enso Oyj, Paper**

Kanavaranta 1, 00160 Helsinki, Finland  
and the sites as mentioned in the appendix accompanying this certificate

meets the requirements of following international PEFC standards

### **PEFC ST 2002:2013 and PEFC ST 2001:2008**

This certificate is valid for the following scope:  
**Production and sales of pulp and paper.**

Place and date:  
**Espoo, 01 February 2016**



For the issuing office:  
**DNV GL Business Assurance Finland Oy Ab**

A handwritten signature in blue ink, appearing to read "A. Haarala", is written over a horizontal line.

**Kimmo Haarala**  
Management Representative

Certificate No: 88484-2010-AE-FIN-FINAS  
Place and date: Espoo, 01 February 2016

## Appendix to Certificate

### Stora Enso Oyj, Paper

Locations included in the certification are as follows:

Site Name	Site Address	Site Scope
Stora Enso Oyj, Paper	Kanavaranta 1, 00160 Helsinki, Finland	Production and sales of pulp and paper.
Anjala Mill, Stora Enso Publication Papers Oy Ltd	Anjala Mill, 46900, Inkeroinen, Finland	Production and sales of paper.
Arapoti Mill, Stora Enso Arapoti Industria de Papel S.A.	Rodovia DR 001 Km 07, Fazenda Barra Mansa, 84 990-000, Arapoti-PR, Brazil	Production and sales of pulp and paper.
Hylte Mill, Stora Enso Paper AB	Hylte Mill, 314 81, Hyltebruk, Sweden	Production and sales of paper.
Kabel Mill, Stora Enso Kabel GmbH & Co. KG	Schwerter Straße 263, 58099, Hagen, Germany	Production and sales of paper.
Kvarnsveden Mill, Stora Enso Paper AB	Kvarnsveden Mill, 781 83, Borlänge, Sweden	Production and sales of paper.
Langerbrugge Mill, Stora Enso Langerbrugge NV	Wondelgemkaai 200, 9000, Gent, Belgium	Production and sales of paper.
Lumipaper, Lumipaper Ltd	The Airfield, Norwich Road, Mendlesham, Stowmarket, Suffolk, IP14 5ND, United Kingdom	Sheeting of paper.
Lumipaper, Lumipaper NV	Haven 1204, 9130, Kallo, Belgium	Sheeting of paper.
Maxau Mill, Stora Enso Maxau GmbH	Mitscherlichstraße, 76187, Karlsruhe, Germany	Production and sales of paper.
Nymölla Mill, Stora Enso Paper AB	Nymölla Mill, 295 80, Nymölla, Sweden	Production and sales of pulp and paper.
Oulu Mill, Stora Enso Oyj	Nuottasaarenkatu 24, 90120, Oulu, Finland	Production and sales of pulp and paper.
Sachsen Mill, Stora Enso Sachsen GmbH	Am Schanzberg 1, 04838, Eilenburg, Germany	Production and sales of pulp and paper.
Suzhou Mill, Stora Enso Suzhou Paper Co Ltd	No. 1 Zhuyuan Road, Suzhou New District, 215011, Jiangsu, China	Production and sales of paper.
Veitsiluoto Mill, Stora Enso Oyj	Veitsiluoto Mill, 94800, Kemi, Finland	Production and sales of pulp and paper.

Certificate No: 88484-2010-AE-FIN-FINAS  
Place and date: Espoo, 01 February 2016

## Appendix to Certificate

**Product category:** 06010 (Mechanical pulp), 06040 (Chemical pulp), 06042 (Bleached sulphite pulp), 06050 (Pulp from recovered paper), 07010 (Graphic papers), 07011 (Newsprint paper), 07012 (Uncoated mechanical paper), 07013 (Uncoated woodfree paper), 07014 (Coated papers), 07040 (Other paper and paperboard).

**Material category:** PEFC certified and PEFC controlled sources

**Applied chain of custody method:** Percentage based method, Volume credit method

### Tree species:

1. Abies lasiocarpa
2. Araucaria angustifolia
3. Betula pendula
4. Betula pubescens
5. Betula spp.
6. Eucalyptus deglupta
7. Eucalyptus globulus
8. Eucalyptus grandis
9. Eucalyptus spp.
10. Eucalyptus urograndis
11. Eucalyptus urophylla
12. Fagus sylvatica
13. Picea abies
14. Picea glauca
15. Pinus caribaea
16. Pinus contorta
17. Pinus elliottii
18. Pinus spp.
19. Pinus sylvestris
20. Pinus taeda
21. Populus balsamifera
22. Populus spp.
23. Populus tremula
24. Populus tremuloides
25. Pseudotsuga menziesii