

FABRIC SPECIFICATION (TEMPORARY)

Article Name	: ORG.DAVID	Date	: 24/03/2017
Weave	: 3/1 Z	Quality Control System	: DEFECT COUNT SYSTEM
Color	: MOSSBLUE	Shade Control System	: 555
Composition	: 100%ORG.CO	Blanket Wash Recipe	: RINSE WASH
Certification	: OCS 100 CU815508-P038856		

PHYSICALS	UNIT	MAX	AVG	MIN	TEST METHOD	
WEIGHT (DRY)	g/m2 oz/yd2	440 13,0	420 12,4	400 11,8	ASTM D 3776	DRY FABRIC
WEIGHT (WASHED)	g/m2 oz/yd2	455 13,4	435 12,8	415 12,2	ASTM D 3776	1*90 HL
SHRINKAGE WARP	%	-1,00	-2,50	-4,00	ISO 6330	1*90 HL
SHRINKAGE WEFT	%	-1,00		-4,00	ISO 6330	1*90 HL
MOVEMENT	%	3		-3	LS&CO METHOD 2	1*90 HL
TEAR STRENGTH WARP	g.			4.300	ASTM D 1424	1*90 HL
TEAR STRENGTH WEFT	g.			3.300	ASTM D 1424	1*90 HL
TENSILE STRENGTH WARP	kg.			65	ASTM D 5034	1*90 HL
TENSILE STRENGTH WEFT	kg.			40	ASTM D 5034	1*90 HL
USABLE WIDTH	cm.			160		DRY FABRIC
CROCKING DRY	scale			2,5	AATCC-8	DRY FABRIC
CROCKING WET	scale			1,5	AATCC-8	DRY FABRIC
PH OF FABRIC	scale	7,5		4,5	ISO 3071	DRY FABRIC
LIGHT FASTNESS	scale			4,0	ISO 105 B02	DRY FABRIC
VISUALS						
MAX.NUMBER OF FAULT/100 M	Unit	12				
MIN.PIECE LENGTH	m.			15		
ROLL LENGTH	m.	150	120	30		
MAX.NUMBER OF PIECE/ROLL	Unit	3				
LENGTH OF SHADE GROUP	m.			500	MAX. 6 SHADE GROUPS FOR	ORDERS <=5000 M
LENGTH OF SHADE GROUP	m.			500	MAX. 8 SHADE GROUPS FOR	ORDERS 5001-10000 M
LENGTH OF SHADE GROUP	m.			500	MAX. 8 SHADE GROUPS FOR	ORDERS 10001-25000 M
MAX.MAJOR FAULTS/100 M	Unit	5	2,5			

GARMENT MAKER INSTRUCTIONS FOR USE & WASHING:

COLOR MAY VARY IN PRODUCTION WITH ORGANIC COTTON. PUCKERING MAY OCCUR ON GARMENTS OF WOVEN FABRICS OVER 30% ELONGATION
PREVENTIVE MEASURES SHOULD BE TAKEN IN GARMENT PRODUCTION.

CONSUMER CARE INSTRUCTIONS:

					WASH&DRY SEPERATELY AND INSIDE OUT.
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