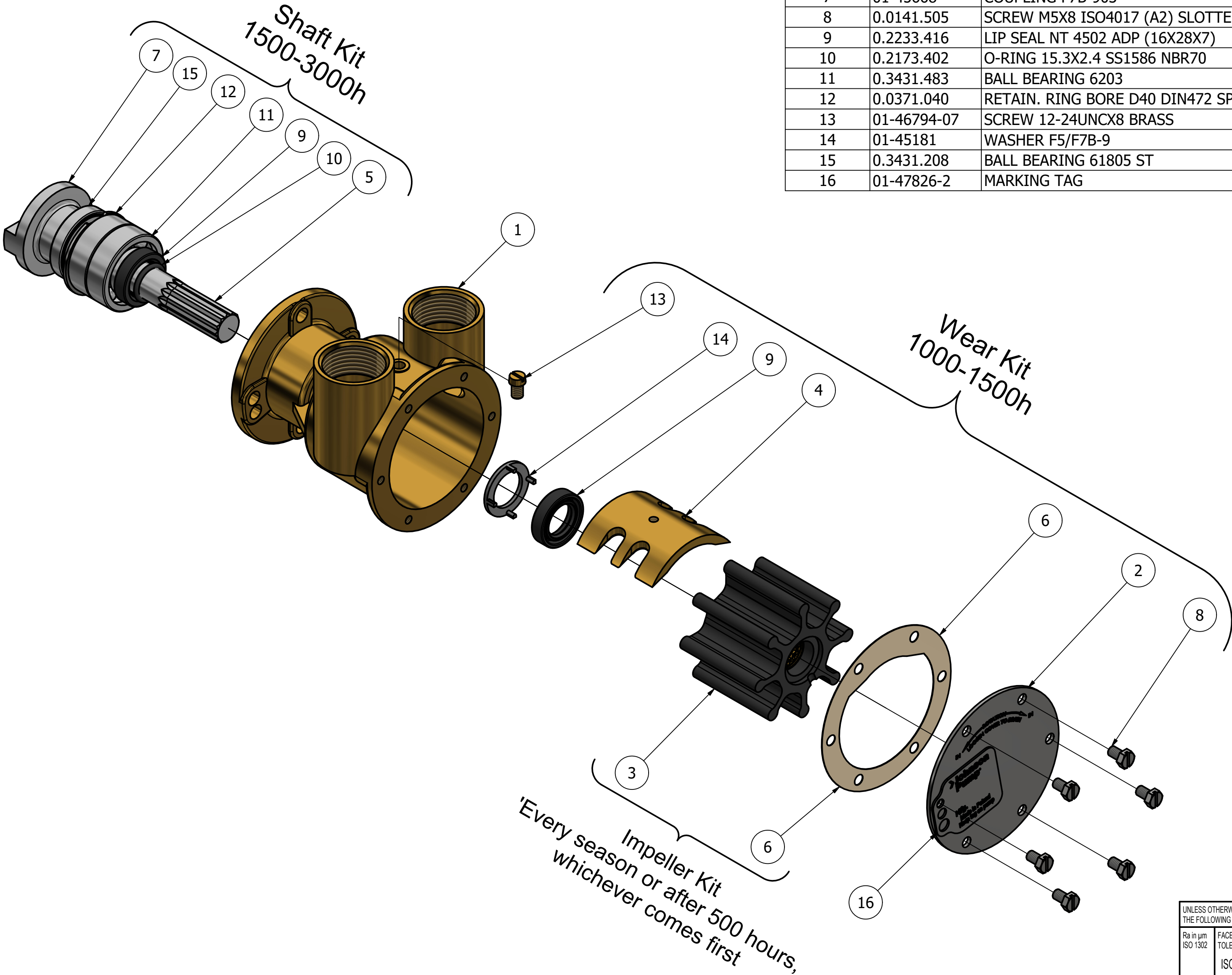


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CUSTOMER DETAILS	
OEM PUMP PART NO	STM8020
MANUFACTURER	VETUS
ENGINE	P 4.25
PUMP DESCRIPTION	F7B-903 IMPELLER PUMP OEM

PART LIST							
DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT
1	01-24125	PUMP BODY F7B-9	1				
2	01-47769-1	END COVER F7B-	1		X		
3	08-1028BT-1	IMPELLER F7 MC 97 THREAD	1	09-1028BT-1			
4	01-42442	CAM 1/1 F7B/F70B	1		X		
5	01-45044	SHAFT F7B-9	1			X	
6	01-42445	GASKET F4B/F7B-	1	09-1028BT-1	X		
7	01-45668	COUPLING F7B-903	1			X	
8	0.0141.505	SCREW M5X8 ISO4017 (A2) SLOTTED	6		X		09-47553-105
9	0.2233.416	LIP SEAL NT 4502 ADP (16X28X7)	2		X	X	
10	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70	1			X	
11	0.3431.483	BALL BEARING 6203	2			X	
12	0.0371.040	RETAIN. RING BORE D40 DIN472 SPRST	1			X	
13	01-46794-07	SCREW 12-24UNCX8 BRASS	1		X		
14	01-45181	WASHER F5/F7B-9	1		X	X	
15	0.3431.208	BALL BEARING 61805 ST	1			X	
16	01-47826-2	MARKING TAG	1				



REVISION HISTORY				
ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01		06-Feb-2025	

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives		
Ra in µm ISO 1302	FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK	DRAWN	N.T.	2025-02-06	MASTER	STATUS
		REVIS				WorkInProgress
		APPROV				TYPE
		MATERIAL		WEIGHT	1,9 kg	F7B-903
DIN ISO 13715 Outside edge Inside edge ±0.25 ±0.5		PROJECT NUMBER 2652		DESCRIPTION EXPLODED VIEW OF F7B-903 IMPELLER PUMP		
SPXFLOW Johnson Pump		DRAWING NUMBER		10-24218-1		REVISION P01