

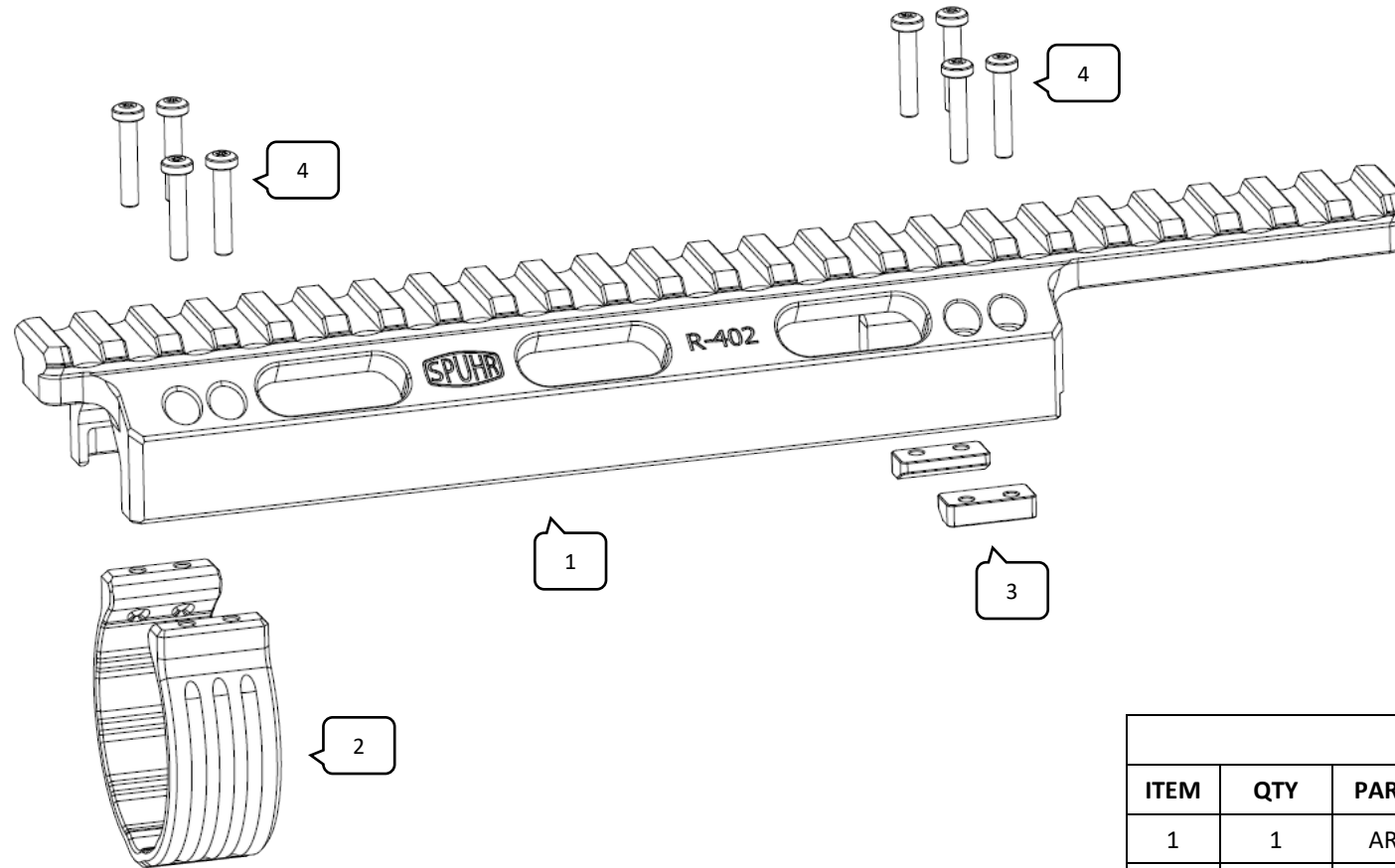


## MANUAL R-402 G3 TOP RAIL

The R-402 G3 Top Rail is a drop-in top rail consisting of four main parts: the top rail body, the cummerbund ring, and two twin nut clamps. The top rail body and cummerbund are made from hardcoat anodized aluminum (7075 T651) and require minimal maintenance.

### Assembly Instructions

1. Remove forend from rifle.
2. Lay the R-402 Top Rail body on top of receiver and align the twin nut clamp screw holes in the rear of the top rail with the two lugs on the receiver, positioning the front of the top rail so it is as far forward as possible.
3. Install twin nut clamps loosely into the top rail body.  
**Note:** The twin nut clamps can be inserted with the chamfered edge up or with the flat edge up. Align the twin nut in accordance with the shape of the receiver lug (chamfered edge against round-bottomed lug and flat edge against flat bottomed lug).
4. Slide the R-403 cummerbund ring around the barrel until it is seated around the front of the receiver and aligned with the cummerbund ring screw holes in the front of the top rail body.
5. Insert screws into cummerbund and tighten all 8 screws evenly as to ensuring a level top rail. Tighten screws to 1.9 NM (17 in/lb). Secure screws using Loctite 2701.



PARTS LIST			
ITEM	QTY	PART NO.	DESCRIPTION
1	1	AR-402	G3 TOP RAIL BODY
2	1	R-403	G3 CUMMERBUND RING
3	2	R-381	TWIN NUT CLAMPS
4	8	A-0131	M3X16 TX10 MRT SCREW