

## Installation Manual

### L.D06.C.M

**Citroën Jumper X250, 2006 - Present**  
**Fiat Ducato X250, 2006 - Present**  
**Peugeot Boxer X250, 2006 - Present**



Citroën Jumper X250

Fiat Ducato X250

Peugeot Boxer X250

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**L.D06.C.M****1. FOREWORD**

This manual provides instructions for the installation of an auxiliary air suspension kit, developed specifically for the Citroën Jumper X240, Fiat Ducato X240 and Peugeot Boxer X240 (each introduced June 2006). To ensure correct installation of the kit, it is strongly recommended that these instructions are read thoroughly before commencing any installation work. Installation should only be carried out by a suitably qualified mechanic or specialist installation facility. DSC Nederland will not accept any responsibility for faults or defects arising from incorrect installation, which automatically renders the guarantee invalid.

**IMPORTANT : Manufacturer's Declaration Form**

A manufacturer's declaration form is provided with your kit. Following installation of the kit please ensure that this form is completed, signed by a qualified fitter and a copy is returned to DSC Nederland by post, fax or e-mail. Our e-mail address is: [info@dunlopsystems.nl](mailto:info@dunlopsystems.nl)

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**L.D06.C.M****2. INTRODUCTION**

Thank you for choosing an auxiliary air suspension kit from the range offered by *DSC Nederland*. Auxiliary air suspension is fitted in tandem with the standard steel springs of the vehicle suspension, and provides enhancements in terms of both the stability of the vehicle and the comfort of the passengers...

**Vehicle Levelling**

Simply by varying the air pressure in the springs, the vehicle can be levelled both front-to-rear and side-to-side. Keeping the vehicle level optimises stability, ensures correct headlamp beam distribution and reduces tyre wear arising from uneven distribution of weight.

**Straight Line Stability**

Straight line stability is greatly increased at higher speeds, and when subjected to buffeting from cross-winds or large overtaking vehicles.

**Reduced Body Roll**

Body roll when cornering or negotiating roundabouts is significantly reduced.

**Fatigue Reduction and Wear Compensation**

Suspension fatigue is reduced, so helping to prevent leaf springs from sagging under repeated or constant loading. Any sagging already present can be compensated-for. This is a particular benefit for motorhomes, which are always fully laden.

**Ride Comfort**

Air springs help to absorb shock loads from uneven road surfaces, therefore general ride quality is much improved.

### 3. VERY IMPORTANT NOTES



#### Gross Vehicle Weight (GVW)

**Air assist kits are not in themselves designed to increase the gross vehicle weight (GVW) rating of a vehicle.** They do not legally allow for carriage of a load greater than the carrying capacity stated on the data plate of the vehicle.

Do not exceed the maximum load specified by the vehicle manufacturer...

- ♦ to avoid compromising passenger safety
- ♦ to prevent possible damage to the vehicle
- ♦ for legal reasons



#### Load Sensing Valve (LSV) Adjustment

If your vehicle is not fitted with an antilock braking system (ABS) then it will have a load sensing valve (LSV) to automatically adjust braking force under varying load conditions. This valve **must** be adjusted immediately after the fitting of an air assist kit and before the vehicle is driven again on public roads.

If the LSV is not adjusted following the fitting of an air assist kit, it may misjudge rear load conditions to the extent that the braking pressure applied to the rear brakes is not correct (e.g. the rear wheels may lock with no load on the rear axle). The consequences of this in terms of vehicle stability and safety are potentially serious.

### Vehicle Upgrading

Despite the above words of caution, it is possible to upgrade the weight rating of your vehicle. This must be carried-out by a specialist supplier that will...

- ♦ carry out any necessary modifications in addition to fitting the air assist kit
- ♦ complete documentation as necessary to inform the Vehicle and Operator Services Agency (VOSA) – a mandatory requirement
- ♦ supply and fit a new weight plate to replace the original plate supplied with the vehicle

This process applies to United Kingdom registered vehicles. The process in other countries may be different.



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### **Safety Guidance Note**

The following very useful guidance note is available for free download from the *Health and Safety Executive* (HSE)...

**PM85, July 2007** *Safe recovery (and repair) of buses and coaches fitted with air suspension*

The uniform resource locator (URL) for this document is...

<http://www.hse.gov.uk/PUBNS/pm85.pdf>

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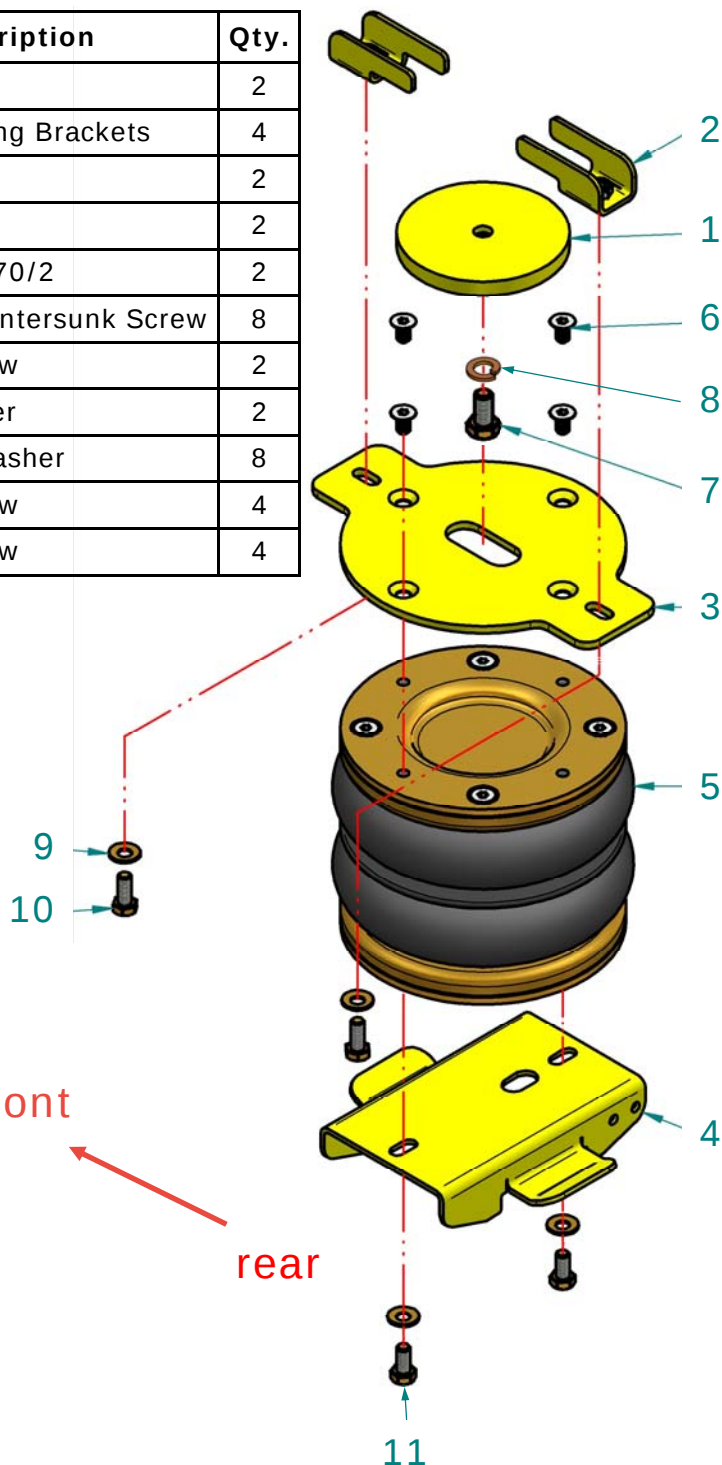
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### 4. OVERVIEW

The complete bellow and bracket left side assembly is shown by the diagram below...

| No. | Part Number         | Description                 | Qty. |
|-----|---------------------|-----------------------------|------|
| 1   | 10.07.00.1.03       | Fill Plate                  | 2    |
| 2   | 10.07.00.1.02       | Upper Clamping Brackets     | 4    |
| 3   | 10.07.00.1.01       | Upper Plate                 | 2    |
| 4   | 10.07.00.1.04       | Lower Bracket               | 2    |
| 5   | OP.LB.170-2.CPL     | Air Bellow : 170/2          | 2    |
| 6   | DIN 7991 M8x10      | Flat Head Countersunk Screw | 8    |
| 7   | DIN 933 M10x25x1,25 | Hexagon Screw               | 2    |
| 8   | DIN 127B M10        | Spring Washer               | 2    |
| 9   | M8                  | Disk spring washer          | 8    |
| 10  | DIN 933 M8x20       | Hexagon Screw               | 4    |
| 11  | DIN 933 M8x16       | Hexagon Screw               | 4    |



Not in the assembly drawing...

- \* Black hose (left side)
- \* Blue hose (right side)
- \* Tie wraps
- \* Inflate option
- \* Declaration of conformity
- \* Installation manual

## 5. INSTRUCTIONS FOR INSTALLATION



### Preparation and Precaution

Before beginning installation, ensure that you have sufficient clearance between the axle and the chassis. Use a jack if necessary. Install at one side of the vehicle at a time.

Pay attention to your safety at all times during installation - always use axle stands to support the vehicle!

### Recommended Tightening Torque

During fitting of the air suspension system, it is recommended that nuts and bolts are tightened in accordance with the following table...

| METRIC TORQUE CHART IN N.m |           |            |
|----------------------------|-----------|------------|
| SIZE                       | CLASS 8.8 | CLASS 10.9 |
| M6 x 1                     | 9.9       | 14.0       |
| M8 x 1.25                  | 24.0      | 34.0       |
| M10 x 1.5                  | 48.0      | 67.0       |
| M12 x 1.75                 | 83.0      | 117.0      |
| M16 x 2                    | 200.0     | 285.0      |

- When both the bolt and nut are made from steel use either class 8.8 or 10.9
- For all other materials, tightening torque is left to the discretion of a person skilled in the art

The following instructions make reference to the diagrams on pages 16 to 18 inclusive.

### 5.1 Attachment of Top Plate and Tube to Bellow

- Attach the upper plate to the top of the bellow (i.e. the end without the air inlet / exhaust port) using four countersunk screws—Figures 1 and 2.
- See Section 5.7 - “*Tube Connection and Disconnection, Cutting and Routing*” : Connect a tube to the bellow by pushing the tube into the air inlet port on the underside of the spring and then hand-rotating the tube by one screw turn—Figures 1 and 2. Use black tubing for the left-hand bellow and blue for the right-hand bellow.

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### 5.2 Removal of Bump Stop and fitting of Fill Plate

- i. Unscrew and remove the bump stop — Figures 3, 4 and 5. The hole vacated by removal of the bump stop will be used for attachment of the fill plate.
- ii. Attach the fill plate using a single M10 x 1.25 x 25mm bolt and M10 spring washer—Figures 6 and 7.

### 5.3 Upper Attachment of Bellow

- i. Insert the two upper clamping brackets into the recess in the underside of the chassis rail. Slide them 'legs first' towards the bracket now housing the fill plate until they come to a stop with the legs slotted into the space between the chassis recess and the bracket—Figures 8 and 9.
- ii. Attach the bellow upper plate to the upper clamping brackets using two M8 x 20 bolts and two M8 washers—Figures 10 and 11. Do not fully tighten the bolts at this stage because the bellow may require alignment once inflated (Figure 19, Section 5.9).

### 5.4 Installation of Lower Plate

- i. Remove the U-bolts that attach a clamping plate to the leaf spring, and then remove and discard the plate itself — Figures 12, 13 and 14
- ii. See figures 15 and 16 : Place the lower plate over the leaf spring paying attention to orientation—see arrows on Figures 15 and 16. Place the U-bolts removed in the previous step over the lower plate and through their original mounting holes. Secure the plate against the leaf spring by reattaching the nuts and washers removed during the previous step (or by attaching new ones of the same size)—Figure 16. Tighten each nut to torque 110Nm (81lbf.ft).

### 5.5 Lower Attachment of Bellow

- i. Feed the air tube through the slot in the lower plate and out towards the centre of the vehicle—Figure 17.
- ii. Attach the bellow to the lower plate using two M8 x 16mm bolts and two spring washers—Figure 18. Do not fully tighten the bolts at this stage because the bellow may require alignment once inflated (Figure 19, Section 5.9).

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## 5.6 Fitting of Inflator Console

**Option Valves**



**Option 1**



**Option 2**



**Option 3**



A special dashboard panel is available for **OPTION 1** and **OPTION 2**



**LHD**



**RHD**

Your kit is supplied with one of the inflator console options shown above...

- 'Option Valves', having two valves and a small bracket (above, top-left)
- 'Option 1', 'Option 2' or 'Option 3', having both valves and pressure gauges
- having both valves and pressure gauges and specially designed to fit perfect into the dashboard of the vehicle

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Mount the console in a position of your choice whereby it is firmly fixed, has some protection from the environment (particularly important for the console with gauges) and is easily accessible. Suggested possible locations include...

### ‘Option Valves’ Console...

- on the rear bumper
- at the rear beside the license plate
- on the chassis next to a rear wheel
- in a service shutter
- beside the fuel cap

### ‘Option 1’, ‘Option 2’ or ‘Option 3’ Console...

- in the vehicle cabin, within reach and sight of the driver
- in the wall of a cupboard (motorhomes)
- in a service shutter

### ‘Comfort’ Packages

The ‘Option 2’ and ‘Option 3’ panels, as shown, are each part of a *Comfort Package* that is supplied with a compressor (and also an air reservoir in the case of the ‘Option 3’ panel) for ease of spring inflation and ride height setting. For further information please ask your dealer.

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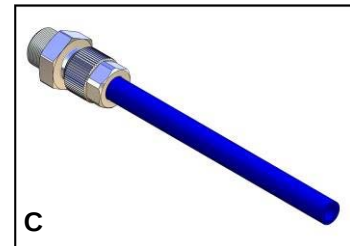
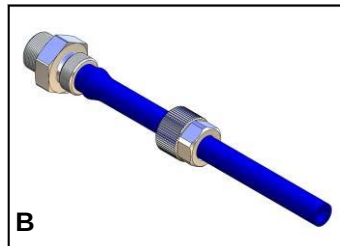
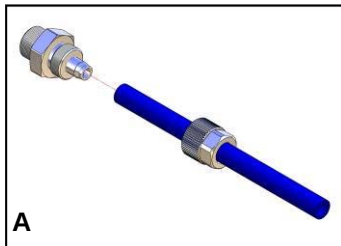
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### 5.7 Tube Connection and Disconnection, Cutting and Routing

#### Connection and Disconnection

Tubes are connected as shown by the diagrams below...



- Slide a nut over the end of the tube
- Push the tube onto the connector as far as possible
- Feed the nut up to the connector, fully tighten by hand and finally tighten one additional turn using spanners

#### Cutting

To achieve good sealing and air-tight fitting of tube ends to their connecting parts, it is very important to cut tubing cleanly and squarely. A dedicated guillotine action tubing cutter is recommended, or a craft knife if such a tool is not available. Do not use electrician's side cutters.



A dedicated tubing cutter -  
**Recommended**



Electrician's Side Cutters  
**NOT Recommended**

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### Routing

Study the underside of the vehicle and decide how to route each branch of the air circuit...

- To minimise the risk of chafing, avoid running tubing over metal edges as much as possible
- Avoid close proximity to heat sources such as the exhaust assembly
- Choose a route that provides as much protection as possible from dirt, debris and any solid objects that may impact the underside of the vehicle

It is recommended that tubes are guided alongside brake lines as much as possible.



Use cable ties ('tie wraps') to secure tubing to the chassis, taking care not to over-tighten them.

### 5.8 Spring Inflation

Once installation of the air assist kit is complete, inflate the springs via the inflator console taking careful note of the following...



#### Maximum and Minimum Pressure

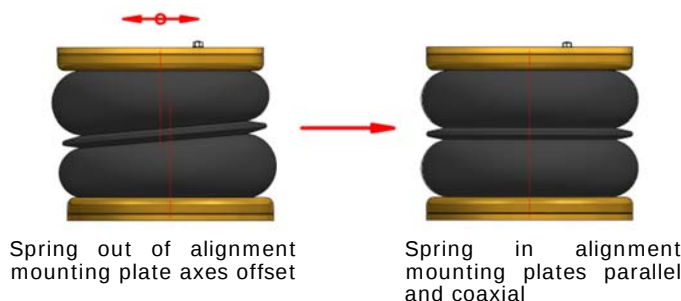
**Maximum Pressure 7.0bar**

**Minimum Pressure 0.5bar**

Do not exceed 7.0bar (101psi), which is the recommended maximum charge pressure for the air springs.

The springs may be deflated if the vehicle is to be stored for a lengthy period without use, but a pressure of at least 0.5bar (7.25psi) should be maintained at all times in order to avoid possible compression damage to the springs.

### 5.9 Spring Alignment



#### CAUTION!

Before fully tightening the bolts that secure the air spring to the upper and lower brackets, set the vehicle at ride height (spring height approximately 13.5cm) and ensure that the springs are correctly aligned.

### 5.10 Maintenance

Following installation, it is recommended that all metal parts are coated with a protective substance such as body wax.

The system does not require very much maintenance other than...

- ♦ to maintain air pressure in the springs. Much like a tyre, the system may lose a little air over time.
- ♦ to keep the air bellows clean. It is suggested that, when washing the vehicle, the bellows are inspected and cleaned as necessary (preferable by spraying). Look in particular for stones or grit trapped between convolutes, as this may damage the bellow.
- ♦ Check before and after the winter period the wax coating. Re-wax when necessarily

### 5.11 Check List

Before driving the vehicle following completion of installation of the auxiliary air suspension system, please check...

- |                                                                   |                          |
|-------------------------------------------------------------------|--------------------------|
| ...all bolts tightened to the recommended torque (Page 8)?        | <input type="checkbox"/> |
| ...air springs set in alignment (Section 5.9)?                    | <input type="checkbox"/> |
| ...enough free space around the air springs to avoid wearing?     | <input type="checkbox"/> |
| ...all metal parts wax coated (Section 5.11)?                     | <input type="checkbox"/> |
| ...manufacturer's declaration form completed and a copy returned? | <input type="checkbox"/> |



A wait of 24 hours is recommended in order to ensure that the vehicle has maintained its stance and that there are no air leaks present.

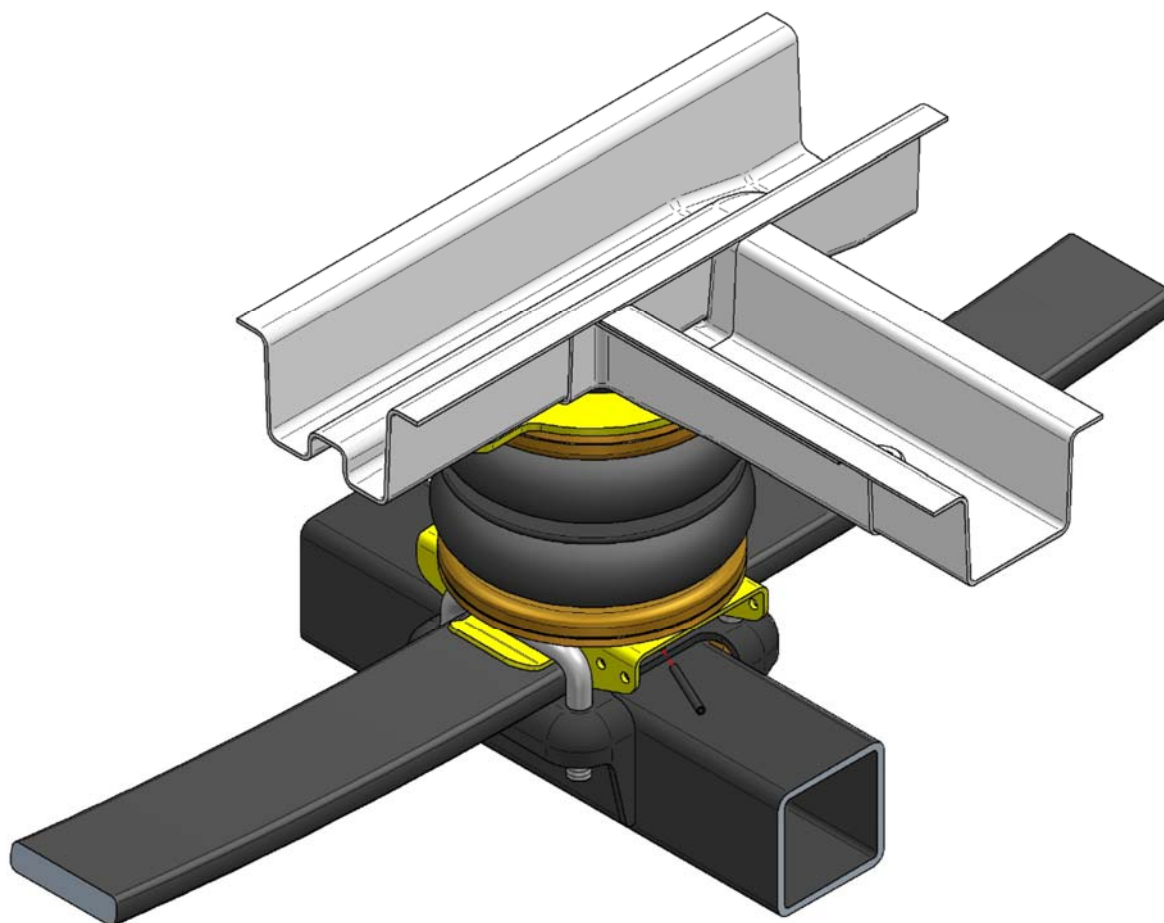
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## 5.12 Installation Drawings

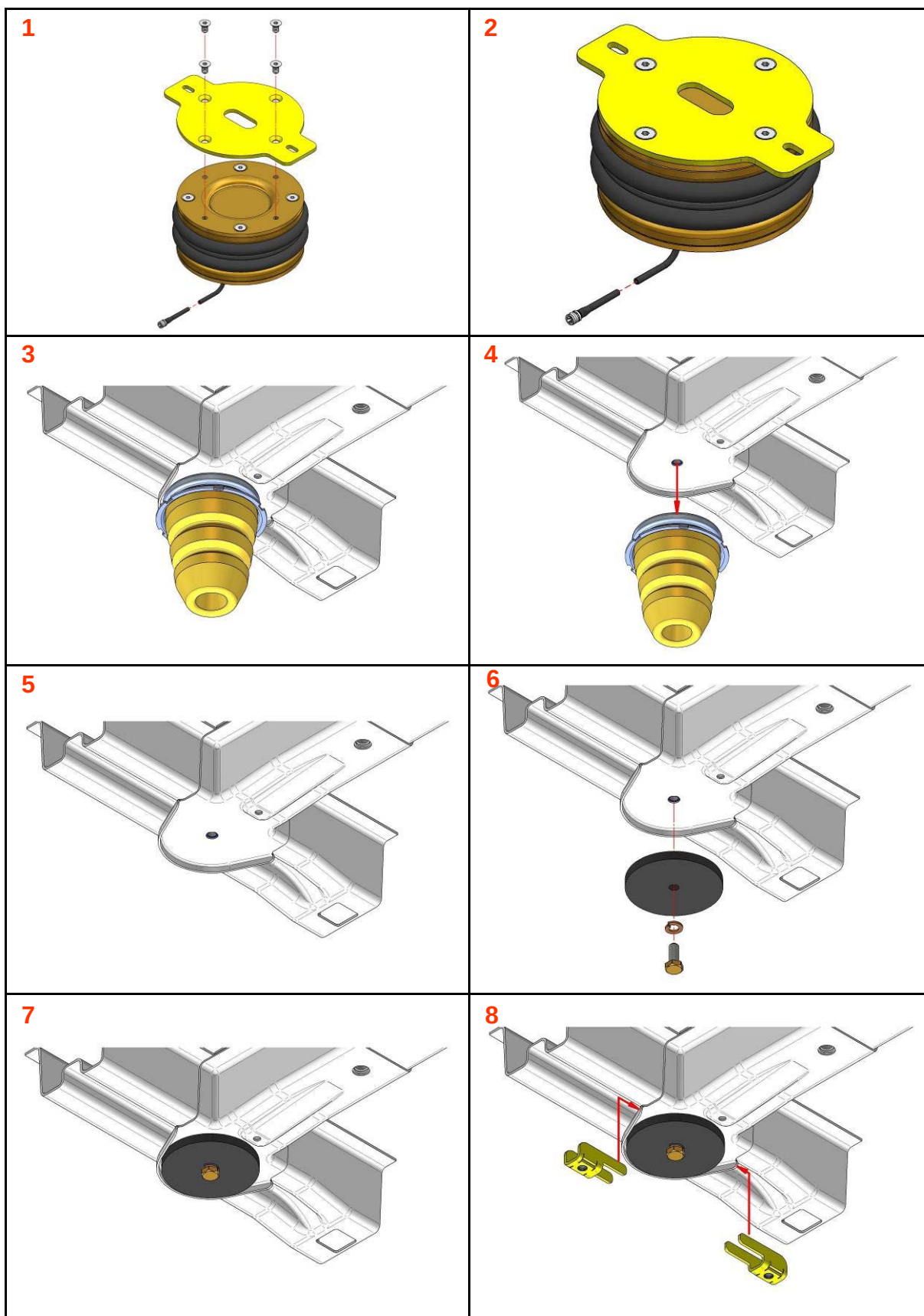


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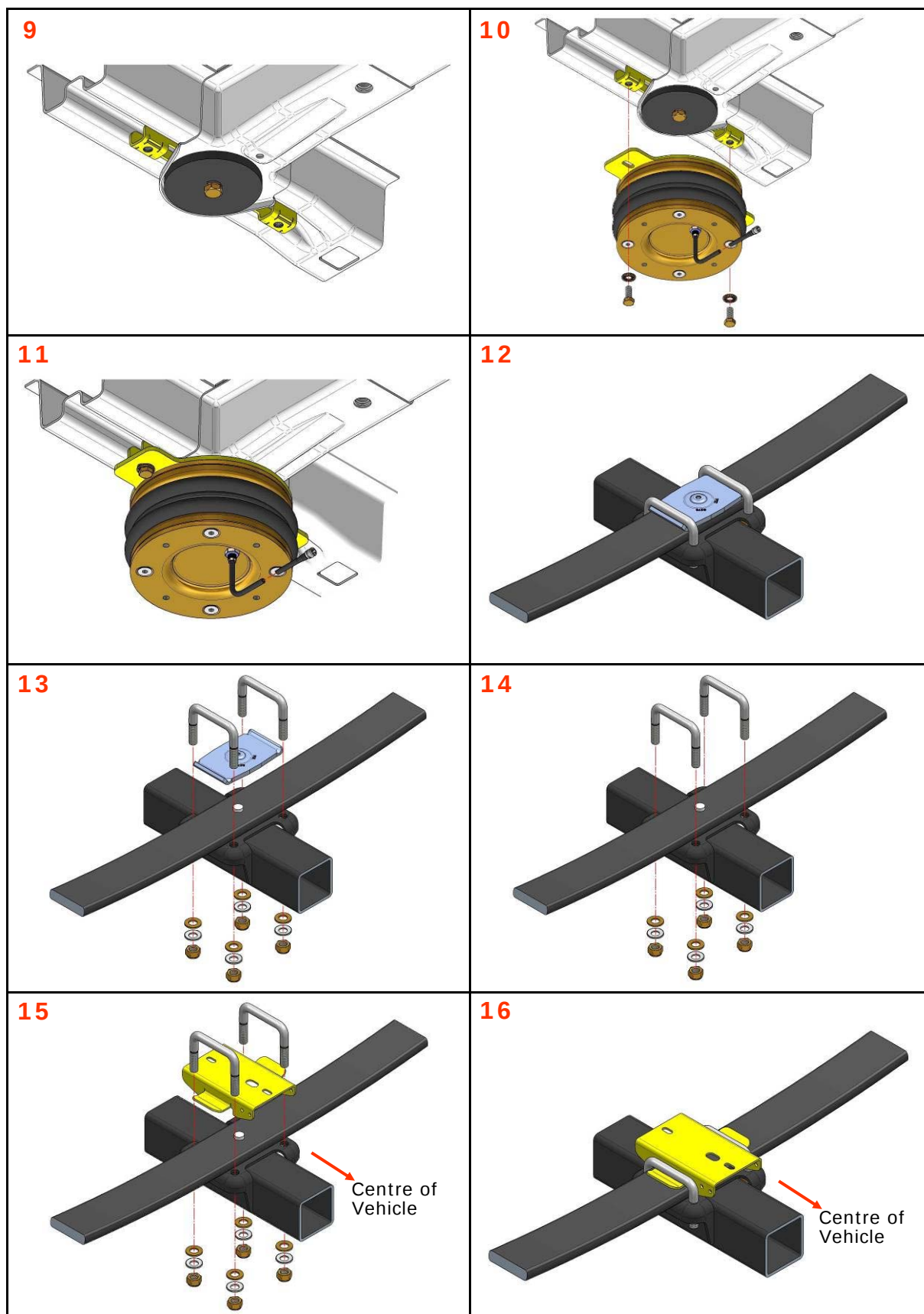


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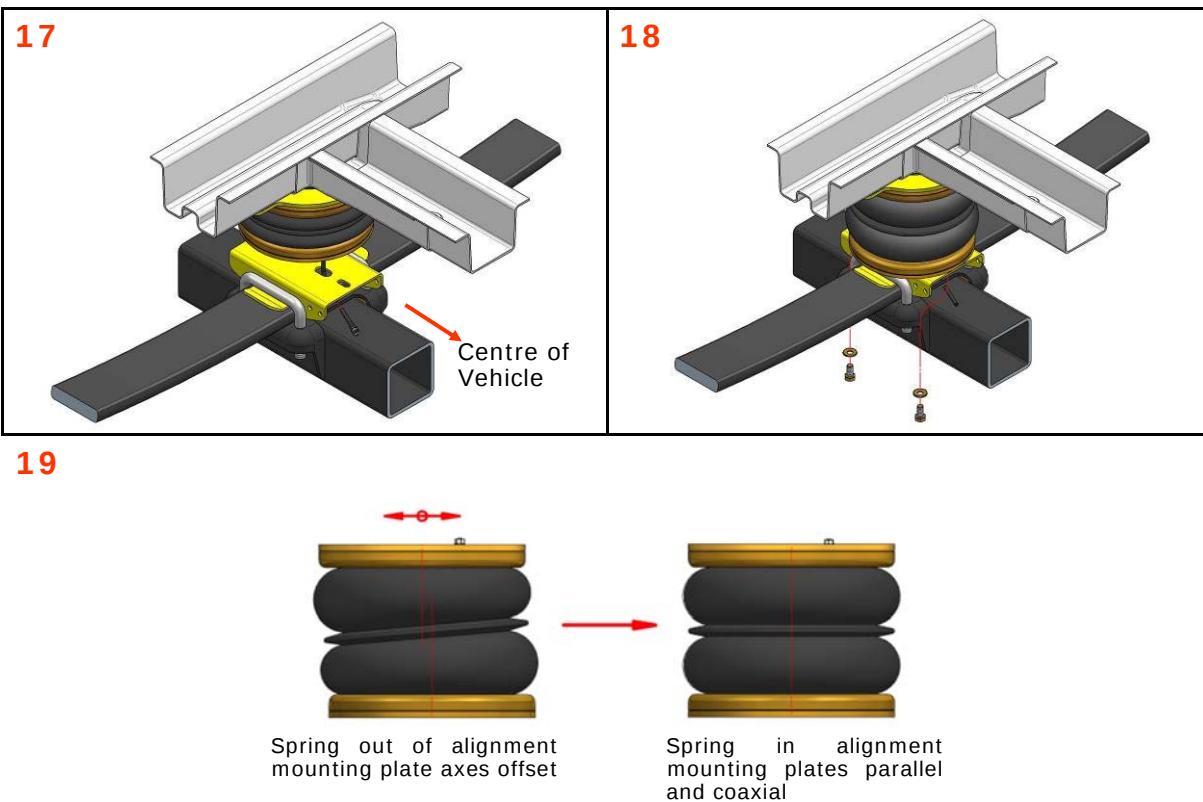


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### CAUTION!

Before fully tightening the bolts that secure the air spring to the upper and lower brackets, set the vehicle at ride height (spring height approximately 13.5cm) and ensure that the springs are correctly aligned.

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**L.D06.C.M****6. EPILOGUE**

DSC Nederland hopes that you enjoy the benefits that your *DUNLOP* air suspension system will provide for you. To ensure optimal performance, we advise that you have your system checked frequently by qualified personnel. As recommended in the fitting instructions, it is important to coat all the steel parts with a protective substance such as body wax.

**IMPORTANT : Manufacturer's Declaration Form**

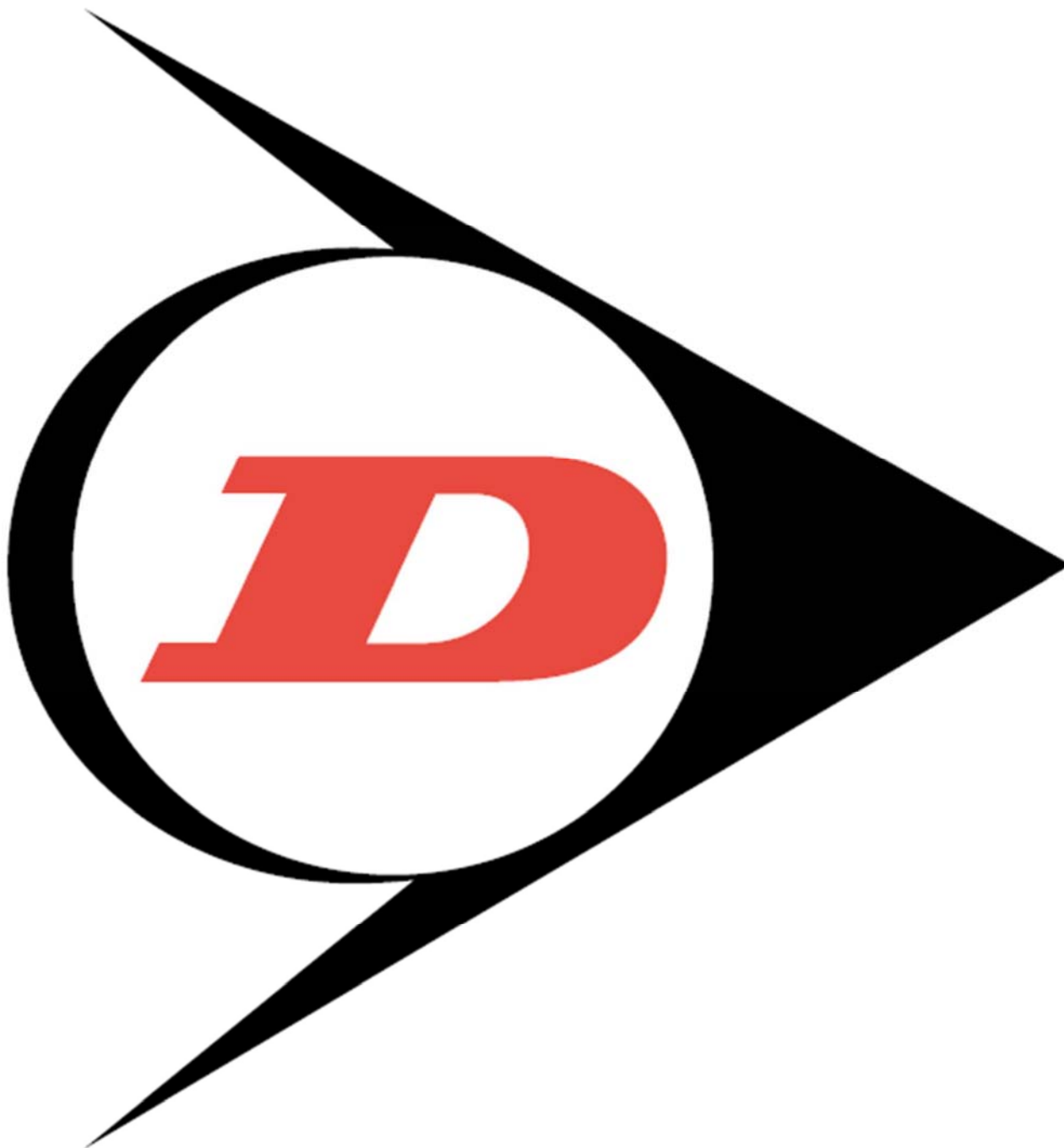
**A manufacturer's declaration form is provided with your kit. Following installation of the kit please ensure that this form is completed, signed by a qualified fitter and a copy is returned to DSC Nederland by post, fax or e-mail. Our e-mail address is: [info@dunlopsystems.nl](mailto:info@dunlopsystems.nl)**

As a condition of your warranty, modifications to the system may only be carried out by personnel of DSC Nederland.

**Enquiries**

For general enquiries please contact one of our dealers. You can find them on our website.

[www.dunlopsystems.nl](http://www.dunlopsystems.nl)



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