

苏州市相城区消毒站
Suzhou City Xiangcheng District Sterilization Station
环氧乙烷灭菌批记录 (EO-Sterilization Batch Report)

Furnace No箱号: Y1-01 Sterilization No.灭菌批号: 260425 Date 日期: 2026-4-25

Article Name 物品名称	Production No 生产批号	Expiration Date 有效期	Specification 规格/型号	Quantity 数量	Remark 备注	Parameters During Sterilization Cycle 灭菌过程参数	Required 设定值	Actual 实际值
Long Bar Needle	260401	2029.4	Long Bar Needle	5CTNS		灭菌温度Chamber Temperature while Sterilization(℃)	47-53	S:48.1 E: 52.2
cartridge Needle	260402	2029.4	cartridge Needle	26CTNS		灭菌压力Chamber Pressure while Sterilization(kPa)	-30—20	S:-27.8 E:-20.0
						灭菌湿度Chamber Humidity while Sterilization(%RH)	40-80	41.4-58.1
						灭菌时间Exposure time(min)	480	480
						预真空度Pre-Vacuum Value(kPa)		
						加湿压力幅度Pressure Amplitude while Humidifying(kPa)		
						加湿前后压力Pressure Changed while Humidifying(kPa)		
						加药压力幅度Pressure Amplitude while EO Injection(kPa)		
						加药前后压力Pressure Changed while EO Injection(kPa)	//	S:-66.7E: -36.1
						加药重量Weight of EO used(kg)	3.8-4.2	4

Sterilization Phase 灭菌过程	Start Time 开始时间	End Time 结束时间	Actual Time 实际时间	Sterilization Information 灭菌情况	Release 验收
预 热 Conditioning	9: 00	13: 00	240	Normal 正常	☒ Passed 合格 ☐ Rejected 拒收 ☐ Hold 待定
抽真空 Air Removal	13: 00	13: 10	10	Normal 正常	
保压时间 Pressure Time	13: 10	13: 15	5	Normal 正常	
充入EO EO Injection	13: 15	13: 30	15	Normal 正常	徐仁余 Injector 加药者 Operator操作员
灭菌时间 Exposure Time	13: 30	21: 30	480	Normal 正常	吴承良 EO Manger灭菌主管
换气时间 EO Removal	21: 30	22: 00	30		费俊杰 Micro Lab Manger质检员
清理完毕 Finishing	22: 02	22: 37	35		张浩 QA Manager主管

