

SAILOR'S TONGS, SMALL – STGL TALURIT® SYSTEM



GENERAL DESCRIPTION

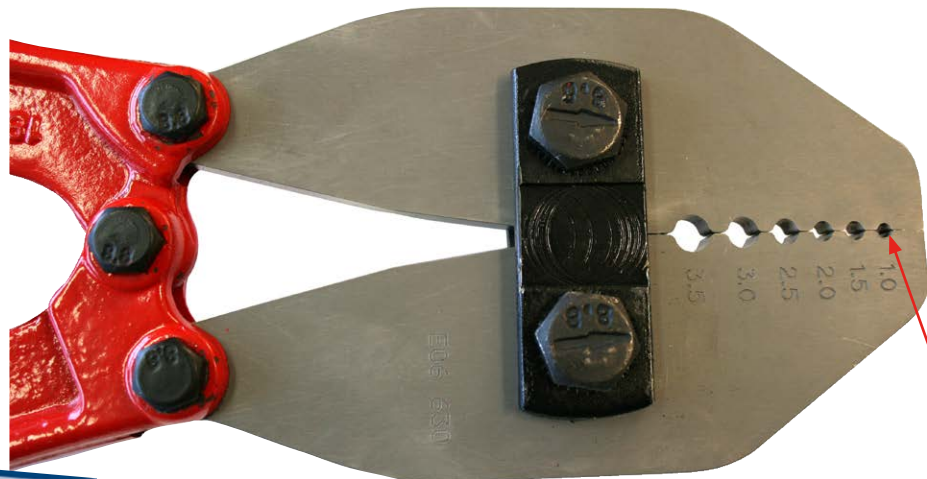
These small and light-weighted sailor's tongs can swage aluminium and copper ferrules from size 01 to 03,5. They are customized for yachting and other fields of applications with limited working space.

Note! For full strength we recommend a swager, to press the ferrule with full length in one stage.

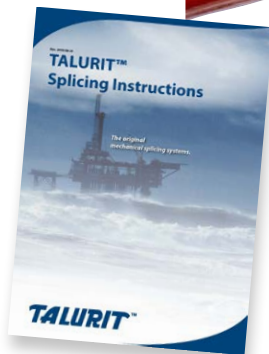
OPERATION INSTRUCTION - SAILOR'S TONGS

For choosing ferrules for specific wire rope and for further instructions, please use our *Ferrule Securing Instruction*. Please follow the specific instruction for STGL on the next page.

SAILOR'S TONG		
Art No:		STGL
For ferrules		T, TCU, R, RCU
Capacity	Single stage	01 - 02
	Several stage	02,5 - 03,5
Weight (kg)		1,9
Length (mm)		500

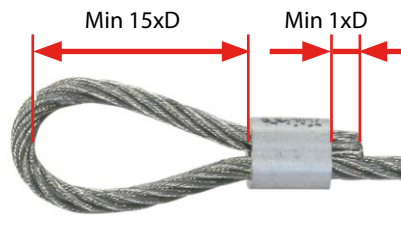


Ferrule size 01



Use the *Ferrule Securing Instruction* and find the corresponding ferrule to your wire rope.

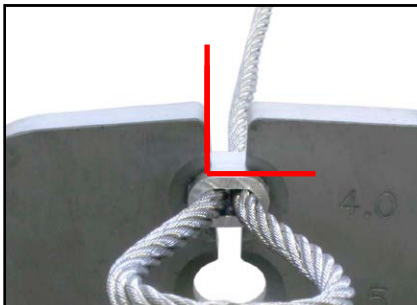
Before pressing



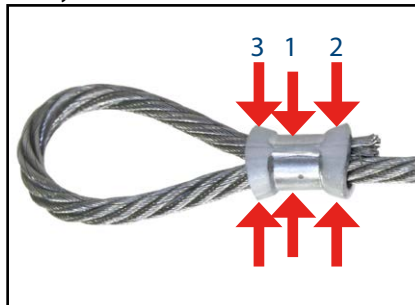
Assemble the wire rope and ferrule. Annealed end must not be inside ferrule. Dead end of the wire rope must protrude at least 1 x D (diameter) of the wire rope. The eye must be at least 15 x D.



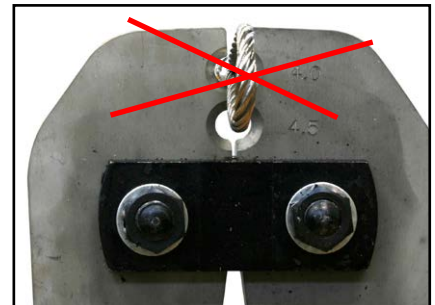
Place the wire rope/ferrule assembly in the bore of the tongs marked with the same number as the size of the ferrule. Note! The tongs in the pictures are type STGS and the ferrule T 04.



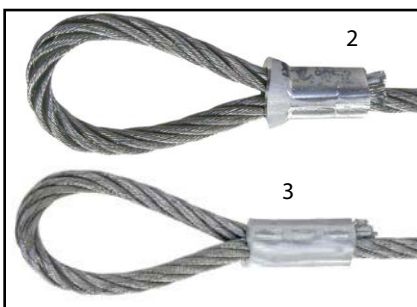
Hold the tongs and press perpendicular to the ferrule; otherwise an insufficient pressing will be the result.



For ferrules size 01 - 02 press once. Press larger ferrules in sections. Start pressing in the **middle** and continue with the sides. Make sure that tools meet. **ONLY USE HAND POWER!**

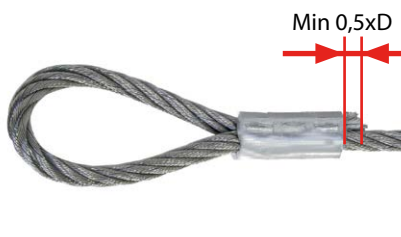


NOTE! Do not turn assembly! Ferrule must only be pressed in one direction.



Move to the next section. Repeat until the whole ferrule is pressed and even. Remove flash material.

After pressing



The dead end of the wire rope must protrude at least 0,5 x D (diameter) after pressing.



Measure the diameter after pressing and compare with measures in *Ferrule Securing Instruction*.